

Microsoft Access

File Edit View Records Window Help

Customer Service Data Entry

File Number: 9536 Arms Service number: 9715163

Last Name: GRICE GUN SHOP First Name:

Street: 307 HEALY AVE BOX 1028 City: CLEARFIELD

State: PA Zip: 16830 Home Ph:

Work Ph: Product Type: F A T O

Type Concern: S P D P S C Concern Code: 1007

Concern: FIRED ON SAFE RELEASE

Cause Code: 4005 Cause: ALTERED COMPONENTS

Assigned To: KAST Classification: UNJ UNJ UNC UNB J

Settlement Detail: REPAIR AT SPCL PRICE Settlement Amount: \$0.00

Date Opened Rem: 9/8/97 Date Opened by P/S: 9/9/97 Caliber:

Date of Incident: Date Closed: 9/29/97 Bullet Weight:

Date to Analysis: Date from Analysis: 9/29/97 Manufacturer: REM

Model: 700 Serial: Date Code: Date Mfgd:

RAMAC: 700 Litigation: ☐ PreLitigation: ☐ Obsolete: ☐

Custody: Comments: TRIGGER ONLY SENT FOR BALANCE OF ARM. SEAR FIRED TO UNSAFE COND. ADJ ALTERED AND SAFETY ARM BROKEN FROM IMPROPER RE-ASSY

Time of Modification: 8:23:47 AM Date of Modification: 9/30/97

Additional info: FLTR CAPS NUM

Start Printscreen 95 Inbox - Microsoft Exchange Microsoft Access 8:29 AM

## RECEIVING AND ESTIMATING REPORT

ORDER  
R 97-15163

INITIAL CUSTOMER ORDER NO.

JJM 6791-R

## TRIGGER ASSEMBLY ONLY

DATE RECEIVED

DATE OPENED

DATE CODE

SERIAL NUMBER

NEW SERIAL NUMBER

MODEL AND GRADE

09/05/97

09/08/97

9995411

700

SS

ACCESSORIES

FROM:

SHIP TO:

GRICE GUN SHOP, INC  
307 HEALEY AVE BOX 1020  
CLEARFIELD PA 16830GRICE GUN SHOP, INC  
307 HEALEY AVE BOX 1020  
CLEARFIELD PA 16830

CUST NO: 005411 WILM

ACCOUNT NUMBER

ACCOUNT NUMBER N/C

2076501

WRITE

PROM. DATE

ESTIMATED

VIA

UPS

GUN CONDITION

- ☐ NEW  
☐ LIGHTLY WORN  
☐ WORN  
☐ VERY WORN  
☐ UNREPAIRABLE  
☐ MARRED

REPAIR CHARGE

EXCISE

TAX

INSURANCE

UPS

PARCEL POST

TOTAL

CUSTOMER CONCERN	AMMO	FUNCTION	FINISH	ACCURACY	FIT	INSPECT
CYCLE	A1	Safety	Broken			
TRIGGER GROUP		B2			E1	F1
BOLT ASSY.		B3			E2	F2
BARREL ASSY.		B4		D1	E3	F3
REC. ASSY.		B5		D2	E4	F4
WOOD			C1	D3	E5	F5
METAL			C2			

MAIN FAULT

Customer's Original Trigger Assm to  
Prod Serv. ~~is~~ on pink

PARTS	COMMENTS
97490	Safety lever broken, Send for balance of arm. for fitting of New Trigger Assm.
(3) ask	
REPAIRMAN	PROOF
GALLERY TESTER	DATE
CLEAN	DATE
TEST	DATE
TARGET	DATE
PATTERN	DATE

RD6925 REV. 11/95

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# MEMORANDUM

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**DATE:** September 29, 1997  
**TO:** Joe Mead  
**FROM:** Mike Santillo  
**RE:** Returned M/700ML Fire Control  
**CC:** Jim Rabbia, Jack Kast, Dennis Sanita, Mike Paestella

Per your request, the returned M/700 ML fire control with the broken safety has been evaluated with the following results:

- ñ The safety was broken at the left corner - This is the camming leg of the safety.
- ñ The snap washer was not completely assembled over the detents. Snap Washer outline on the safety ball detent spring shows that the snap washer had been assembled correctly at one time. This is evidence of disassembly and re-assembly.
- ñ The DUCO cement has been removed from the 2 front adjustment screws.
- ñ There are tool marks, consistent with impact blows, on the left side plate above the pivot pin hole near the safety assembly. These marks are in the same area as the break in the safety.
- ñ The overall housing width is .296 at the rear where the broken safety is, to .2995 at the front of the housing. The housing thickness should be .299 overall.
- ñ The sear safety cam/trigger connector engagement surface has been filed to form a radius. The radiused surface should have a sharp edge.
- ñ The pivot pin hole in the safety, left (broken) side, has a slight indent in it that is consistent in size and shape to that of the pivot pin. If the alignment of the pivot pin and the hole in the safe was off, the pin could have hit the safe causing the break.
- ñ Overtravel - OK
- ñ Engagement - None : Due to the filing of the sear safety cam, the fire control is in a constant state of fire. See Sketch attached
- ñ Heat Treat: Tolerance = 88/92 R15N Scale / Safe = 90 R15N
- ñ Trigger Pull - None : Due to the filing of the sear safety cam, the fire control is in a constant state of fire. See Sketch attached

**SYNOPSIS:** It is evident from this evaluation that this fire control has been tampered with after leaving the factory. The removal of the DUCO cement, the depth of the adjustment screws, the filing of the sear safety cam, the incorrectly assembled snap washer etc. are all tell tale signs. We believe there is no doubt that the fire control has been disassembled & re-assembled at least once on the outside. Furthermore, we believe that the evidence proves the break in the safe was caused upon re-assembly on the outside.