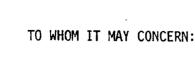
File Number: 9012	Arms Service number: 9701765
Last Name: SHOOTING SPORTS	First Name:
Street: TRYONE UMLAUF RT 6 BOX 184	City: LITTLE FALLS
State: MN Zip: 56345	Home Ph:
Work Ph: 320 632 9204 Product Type: F	FAT
Type Concern: PD P P S	Concern Code: 1008
Concern: FIRED ON BOLT CLOSING	The state of the s
Cause Code: 4015 Cause: IMPROPER MA	AINTENANCE
Assigned To: KAST Classification:	NY AND AND 1
Settlement Detail: REPAIR AT N/C	Settlement Amount: \$0.00
Date Opened Rem: 1/21/97 Date O	Opened by P/S: 1/22/97 Caliber: 270
Date Opened Rem: 1/21/97 Date Control Date of Incident: 11/9/96 Date Closed:	Camber. 1270
Date of Incident: 11/9/96 Date Closed:	Camber. 1270
Date of Incident: 11/9/96 Date Closed:	1/22/97 Bullet Weight:
Date of Incident: 11/9/96 Date Closed:  Date to Analysis: Date from	Handlysis: Manufacturer: REM
Date of Incident: 11/9/96 Date Closed:  Date to Analysis: Date from Model: 700 Serial: B6468339  RANIAC: 700 Litigation:	Handlysis: Bullet Weight: REM  Date Code: OD Date Mfgd: 7/1/83

		COLMENTS				<del></del>	ORDER
RECEIVING AL	ND ESTIMATING REPORT	COMMENTS				R 97-6	
INITIAL CUSTOMER C	DRDER NO.	PRODUCT SERVICE				<del></del>	
DATE RECEIVED DATE	TE OPENED DATE CODE	SERIAL NUMBER NEW SE	RIAL NUMBER	MODEL AND GF	ADE		
01/14/97 0		E6468339	INC HONDER	700	270	BDL	<u>/LH</u>
ACCESSORIES	W/STU		SE I	/SIGHTS			
				01 UD TO			
FROM:				SHIP TO:			
	SHOOTING SPORTS			ITOOHS	NG SPO	RTS	
	TRYONE UMLAUF			TRYONE RT 6 B			
	RT 6 BOX 184	\$4\$ \$ per 7 mg 4 per					MN
	LITTLE FALLS	MN 56345		LITTLE	F M La Land	563	
<u> </u>		CUST NO:0945	60 CD.				
ACCOUNT NUMBER	ACCOUNT NUMBER N/C			PROM. DATE	ESTIMA	ı	ን ሥነ ረግ
SUN CONDITION		WRITE				REPAIR CHAR	JP'S /
NEW		•				EXCISE (	
T LIGHTLY WORN						TAX	<del>/ /////</del>
WORN						INSURANCE	
VERY WORN				••		UPS	
UNREPAIRABLE						PARCEL POST	
MARRED						TOTAL	
CUSTOMER CONCE	RN AMMO FUNC	CTION FINISH	ACCURACY	FIT		INSPECT	
YCLE	A1 BL/	2 1 1		==			
RIGGER GROUP	Finel	mi holt alu	mm	E1	Ť F I		
OLT ASSY.	33	or ordy and		E2	F2	, ture	
BARREL ASSY.	shor	went thra	+n	wat clos	23	÷	
REC. ASSY.	B5	C2	2		, F4,		. 0
VOOD	Fin	ng pin goes	forwor	and with	ur po	Il we ch	osci (
/ETAL		22 0		-: , ,		£	
AIN FAULT SE	ac is stucking	in tria house	MA AL	reciv.	-Tres	ger is su	uggish.
Real	on is that bo	the sear and	Frig	gue are	gum	med u	for .
with	e old solidified	oil, Exchan	ne	tring &	559.	ata .	second
post	strictly or a	gestiere of	rood	will.			N/C
ARTS		COMMENTS	4.1	- 11 1	-//-		
	<del></del>	JOHNICHTO	TRUS	<u>puu 3</u>	124	35 02 R	ece.
	1.6	9		717,			
	- HMAA	62	0 011	1 1 1.000	· · · · ·	06	
<del></del>		JAA	n M	gagerr			
						01	
			1 1911	MIII M	0.11.161.10	el for n.	uner
			er cree	0	1 1	1 /0	1
		Chl	11111	MOLA	italm	ence,	
				etili Cirio			
		REPAIRMAN	PROOF	CLEAN	TEST	TARGET	PATTERN
				9	1		
		GALLERY TESTER	DATE	DATE	DATE	DATE	DATE
							1



## PERFORMANCE OF A 700 BDL LH RIFLE IN 270 CAL.

ON SATURDAY, NOVEMBER 9, 1996, I DROVE OUT TO THE STAND ON MY FARM. I TOOK MY CASED RIFLE OUT OF MY TRUCK & REMOVED IT FROM THE CASE. I LOADED 4 CARTRIDGES INTO THE MAGAZINE & CLOSED THE BOLT. THE RIFLE WENT OFF PASSING THROUGH THE PASSENGER SIDE DOOR. I IMMEDIATELY DROPPED THE HINGE PLATE & REMOVED THE REMAINING 3 CARTRIDGES. I THEN CYCLED THE BOLT & THE FIRING PIN WENT FORWARD AGAIN WITHOUT MY TOUCHING THE TRIGGER. I CONSIDER MYSELF LUCKY AS THE ONLY DAMAGE WAS TO THE TRUCK DOOR. I CYCLED THE RIFLE SEVERAL MORE TIMES BUT AFTER THAT IT FUNCTIONED PROPERLY. THE AIR TEMPERATURE WAS ABOUT 20 DEGREES F.

THE FOLLOWING DAY I WENT UP ON STAND AGAIN. WHEN I LOADED & CYCLED RIFLE IT WORKED PROPERLY. AFTER ABOUT AN HOUR ON THE STAND I HAD A SHOT AT SEVERAL DEER GOING BY. WHEN I EJECTED THE EMPTY AND CLOSED THE BOLT SLOWLY, I TOOK ANOTHER SHOT. NOTHING HAPPEMED. THE FIRING PIN HAD GONE FORWARD WHEN I CLOSED THE BOLT BUT DID NOT FIRE THE CARTRIDGE.

I LEFT THE STAND, WENT HOME & BROUGHT BACK ANOTHER RIFLE.

ABOUT A WEEK AGO I HAD THE RIFLE IN THE CASE IN THE TRUCK. I TOOK THE RIFLE TO THE DEALER THAT I BOUGHT IT FROM.

WHEN I REMOVED THE RIFLE FROM THE CASE, I CYCLED IT TWICE ON AN EMPTY CHAMBER. THE FIRING PIN WENT FORWARD BOTH TIMES. AFTER THE FIRST TWO TIMES IT FUNCTIONED PROPERLY.

1-3-97

EARL L. NIEMAN

RTE 5, BOX 201

LITTLE FALLS, MN 56345

1-320-745-2616

ENCLOSURES: REPAIR ESTIMATE FOR TRUCK DOOR

4		1. 1	ŕ		•					
of	Pages	nites	ന്നുള്ളി				I.	902		
		Auto Body • Refinish  Specializing in U  21/4 files No. Of Falls  LITTLE FALLS N	SON AUT ing • Complet sed Cars & T Ballroom Cost	Repairs ucks by Rd. 43		·	•	•		
Garl	Meren	211		BNOHE		DATE / 2	-3 9	3/		
	collor 4	MAKE/		Auto	t fel	les J	ni			
GISTRATION NO.	Wel.	led. Chus 3y Ton			I OMETER			ESTIMATE PREPARED BY		
SURANCE CO.				\DJUSTOR		\	50			
EPLACE REPAIR		( ESCRIPTION		7.1	PARTS	LABOR	REFINISH	SUBLET		
V	Kreit 0	algo neter	Shir		12600	la.	28			
	Kaget !	Von tun	10 and		B//00	4				
	1211	110				<del></del>				
<del></del>	Bull	A HOLL	<u>/</u>							
	,	· · · · · · · · · · · · · · · · · · ·								
	Donat.	1 metal	Int	Elens	7					
	Jto m	atch W	aleur	Disset			1	110		
								1 . 3		
							•			
·			-					77-3, 2		
							·	·		
:			· · · · · · · · · · · · · · · · · · ·					ļ		
		- (d)	)				ļ	-		
		shladd/	- 				<u> </u>	<u> </u>		
		XV								
	1	7/		TOTALS				~		
cover any additi work has been discovered which of this, the above labor are current	onal parts or labor which started. Occasionally, the may not be evident on the prices are not guarant and subject to change on FOR REPAIR. You	our inspection and does not chimay be required after the worn or damaged parts are athe first inspection. Because leed. Quotations on parts and le.	TOTAL LAE	M∂ IO.3 IN.SH BLET	\$ \$	30	376 214 214 284	000		
SIGNED:			TOTAL		\$ \$	84	78	O		

## HOSTING SPORTS

6 • Box 184 rie Falls, MN 56345 632-9204



AHEN: Repair Dept.

Enclosed is Remington 700 BOL LH

Ser # B6468339. Along with

Customers letter. Please look

Over the rifk and CAll

over the rifk and call

me after you have decided

what to do on this matter.

Myrone Umlant

320-632-9204

HE STAND ON MY FARM.
IT FROM THE CASE. I
THE BOLT. THE RIFLE
R. I IMMEDIATELY DROPPED
IDGES. I THEN CYCLED
THOUT MY TOUCHING THE
MAGE WAS TO THE TRUCK
IT AFTER THAT IT FUNCTIONED
REES F.

N I LOADED & CYCLED
N THE STAND I HAD A SHOT
PTY AND CLOSED THE BOLT
THE FIRING PIN HAD
FIRE THE CARTRIDGE.

HER RIFLE.

THE TRUCK. I TOOK THE

D IT TWICE ON AN EMPTY
. AFTER THE FIRST TWO

INCERELY YOURS

ARL L. NIEMAN TE 5, BOX 201

ITTLE FALLS, MN 56345

-320-745-2616

ENCLOSURES: REPAIR ESTIMATE FOR TRUCK DOOR