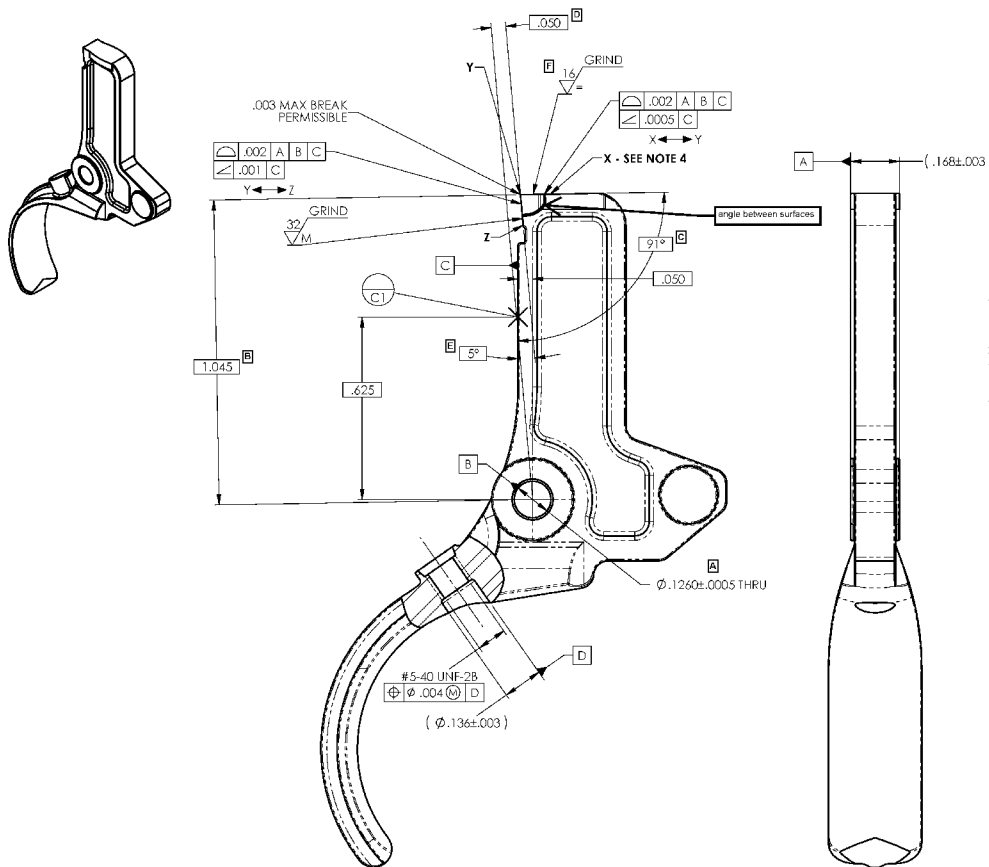


DO NOT SCALE THIS DRAWING: WORK TO FIGURES  
UNLESS OTHERWISE STATED.  
TOLERANCES ON DIMENSIONS ARE:  
1 PLACE (0.1) - TOLERANCE = ±0.01  
2 PLACE (0.01) - TOLERANCE = ±0.005  
& ON FRACTIONAL DIMENSIONS IS 1/64  
& ON ANGULAR DIMENSIONS IS 5.0°  
FINISHES ARE DESIGNATED BY ROOT MEAN  
SQUARE (R.M.S.) MICRO INCH (FIN) MEAS-  
URES. UNLESS NOTED THE MAXIMUM ROUGHNESS  
RIZEL ALLOWED ON ALL SURFACES IS 12.5 RIZ.  
FINISH ROUGHNESS VALUE. [#root:broken link](#)  
DIMENSIONS ARE TO FINANCES ARE UNLESS ACCORDANCE  
WITH ASME Y14.5 1994.

MATERIAL: MIN-4140 REF.  
HEAT TREAT: CARBURIZE 0.7% C.  
HARDNESS: HR15n 25-30; 0.008 MIN. L.F. CASE  
FINISH: SEE NOTES  
HEAT TREAT AND FINISH TO BE DONE BY REMINGTON

NOTES:

1. ALL MACHINING TO BE DONE PRIOR TO PLATING. PROTECT SHARP EDGE TO PREVENT DAMAGE PRIOR TO AND DURING PLATING.
2. DUPLEX COATING, 0.0002-0.0003" HIGH PHOSPHOROUS ELECTROLESS NICKEL PLATE, UNDER 0.00005"-0.00015" CO-DEPOSITED MEDIUM PHOSPHOROUS NICKEL PLATE, UNDER 0.00015" PLATE WITH FITE (TFLON). ALL COMPONENTS BAKED @ 375°F FOR 24 HOURS.
3. FOR DIMENSIONS NOT SHOWN, SEE E-301462.
4. POINT X FOR THE PROFILE AND ANGULARITY TOLERANCE ZONE ON THE TOP SURFACE OF THE TRIGGER IS LOCATED .100 AROUND THE SURFACE FROM THE TOP EDGE OF THE PLATE.
5. SURFACE FINISH IS TO BE MEASURED WITH A 10 MICRON PROFLOMETER TIP.



Ⓐ RELEASED FOR PRE-PRODUCTION ONLY

(B)	XR100	301463	TRIGGER
	MODEL	PART NO.	PART USE
	INS. BY DATE	INS. BY DATE	C-K BY DATE
	JWR 12-16-05	JWR 01-10-06	
	TITLE TRIGGER		
	1-4PPI 50F	1-4PAGES	SCALE 4X
Y	C	301463	SUPERSEDES REFERENCE
	REMINGTON ARMS CO., INC.		