

Bolt Action Centerfire – Bolt Lock Update Modification Program  
Website text

Safety Center

- Safety Message - Bolt Action Centerfire Update Program
- 10 Commandments of safety and on-line course
- Turkey Hunting Safety
-

## Bolt Action Centerfire – Bolt Lock Update Modification Program

### Website text

Remington has announced a safety modification program for Bolt-action centerfire firearms made prior to 1982. (This does not include firearms made after 1982. - To determine when your gun was made click on the model listed below and follow the directions.) These firearms have a feature known as a bolt-lock safety that requires the safety to be in the 'F' or "off" position to be unloaded. If you participate in the program your firearm will be modified to eliminate this feature. This program is entirely voluntary.

Here are that basic program elements:

- We will clean and inspect and remove the bolt lock feature for \$20.00 plus shipping and handling
- We will return the gun to you with a \$20.00 rebate coupon good towards the purchase of any Remington Safety product (safe, gun cabinet, hearing protection, eye protection gun locking device).

Please click on the centerfire model listed to obtain more information on the program for the specific model, as there are some differences in the program based on the model type

- Insert picture of model 700
- Insert picture of model 600
- Insert picture of model 660
- Insert picture of model 721
- Insert picture of model 722
- Insert picture of model 725
- Insert picture of model 788
- Insert picture of model xp-100
- Insert picture of model 40-x
- Insert picture of model Seven
- Insert picture of model 710
- Insert picture of model 30, 30 Express

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If you own a model 700 or 40-X

To determine if your firearm has a bolt lock safety installed

- Model 700: Serial Numbers of b6349xxx and forward do not have a bolt lock installed
- Model 40-X Serial Numbers of b630xxx and forward do not have a bolt lock installed
- Call us at 877-387-6691 and we can help you determine if you have one of the firearms over the phone
- Take it to a repair center/gunsmith and have them assess whether your gun has a bolt lock feature

If it has a Bolt lock safety and you decide to participate in the program:

Here is what we will do

- Clean and inspect your gun for proper functioning

Once we have assessed your gun we will advise one of the following:

1. The gun is in good operating condition and we can go ahead and remove the bolt lock
2. The gun is not in good operating condition and we will need to replace the fire control. The new fire control will not have a bolt lock feature installed on it.
3. We will update your firearms
4. We will then return the firearm with the \$20.00 rebate coupon

How to get Service

Complete General Repair Form (Link to form)

Then send your firearm to

An authorized repair station – website link

Or

**Ilion Firearms Plant**  
**Attention: BL Safety Program**  
14 Hoefler Avenue  
Ilion, NY 13357

We will bill/arrange for payment from your once we evaluate your firearms

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If you own a model 600 or 660 or xp-100

These models were recalled in 1979. For those who participated in the recall we replaced the trigger assembly. The replaced trigger assembly has a "V" on it. To locate the "V" on the trigger assembly, look on the left side of the trigger below the receiver line. It should be stamped with a "V". Approx. size of the letter "V" (1/4 inch.)

If the trigger assembly does not have a "v" on it then it has never been serviced under the 1979 recall. The safety recall is listed below.

**IMPORTANT MESSAGE  
TO OWNERS OF  
REMINGTON MODEL 600  
AND 660 RIFLES,  
MOHAWK 600 RIFLES,  
AND XP-100 PISTOLS.**

Under certain unusual circumstances, the safety selector and trigger of these firearms could be manipulated in a way that could result in accidental discharge.

The installation of a new trigger assembly will remedy this situation. Remington is, therefore, recalling all Remington Model 600 and 660 rifles, and all Mohawk Model 600 rifles – **except those with a serial number starting with an "A"**.

Also included in the recall are any XP-100 pistols with a serial number below 7507984, **except those with the prefix "A" or "B" before the number.**

How does our current Bolt-Lock feature update program affect your gun today?

If it was never serviced as part of the recall in 1979, we will install a new trigger that does not have the Bolt-Lock feature installed. The service will be free to you. See service directions below

If you had the firearms serviced under the recall, then it has a bolt lock safety installed and you must decide if you want to participate in the program:

Here is what we will do

- Clean and inspect your gun for proper functioning

Once we have assessed your gun we will advise one of the following:

- The gun is in good operating condition and we can go ahead and remove the bolt lock
- The gun is not in good operating condition and we will need to replace the fire control. The new fire control will not have a bolt lock feature installed on it.
- We will update your firearms
- We will then return the firearm with the \$20.00 rebate coupon

How to get Service

Complete Bolt Action Centerfire Upgrade Service Form (include form)

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Then send your firearm to

An authorized repair station – website link

Or

**Ilion Firearms Plant**  
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If you own a model 721 or model 722

- All model 721 and 722 still equipped with original factory parts contain feature known as the bolt lock.

If you would like to participate in the program please read below:

Here is what we will do

- Clean and inspect your gun for proper functioning

Once we have assessed your gun we will advise one of the following:

- The gun is in good operating condition and we can go ahead and remove the bolt lock
- The gun is not in good operating condition and we will need to replace the fire control. The new fire control will not have a bolt lock feature installed on it.
- We will update your firearms
- We will then return the firearm with the \$20.00 rebate coupon

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If you own a Model 725

Model 725 have a three-position safety and do not have the Bolt Lock feature. Therefore they are not part of this program. Should you desire service on your firearm please feel free to call us on our toll free service line @ 800 243.9700 and we will discuss with you the best way to obtain service or go to our repair section of this website to obtain service in the field

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Model 788's are not part of this program. Should you desire service on your firearm please feel free to call us on our toll free service line @ 800 243.9700 and we will discuss with you the best way to obtain service or go to our repair section of this website to obtain service in the field

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If you own a Model Seven and 710's

Model Seven's, and 710's do not have the feature known as Bolt lock and as such are not part of this program. Should you desire service on your firearm please feel free to call us on our toll free service line @ 800 243.9700 and we will discuss with you the best way to obtain service or go to our repair section of this website to obtain service in the field

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If you own a Model 30 and 30 Express'es

Model 33 and 33 Expresses do not have the feature known as Bolt lock and as such are not part of this program. Should you desire service on your firearm please feel free to call us on our toll free service line @ 800 243.9700 and we will discuss with you the best way to obtain service or go to our repair section of this website to obtain service in the field

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