

Bolt Action Centerfire – Bolt Lock Safety Modification Program
Website text

Remington Model 30 and 30 Express bolt-action rifles are not included in the safety modification program. These rifles were manufactured from 1921 until 1940. However, these old firearms do have a bolt-lock mechanism, which requires the safety to be placed in the "F" or "Off or Fire" position to unload and load the rifle. As with any firearm, special care must be taken during the loading and unloading process. Always keep the muzzle pointed in a safe direction. Keep the safety in the "S" or "On Safe " position at all times until you are ready to shoot. Always unload your rifle when not actually in use. Every firearm should be unloaded as soon as you are finished shooting – before taking it into your car, camp or house. Remington wants you to enjoy the shooting sports - safely!

Should you desire service on any of your Remington firearms please feel free to call us on our toll free service line (800) 243.9700 or visit the Remington authorized repair center nearest you. [\[insert link\]](#).

Remington Arms Co., Inc.

Subject: Bolt-Action Centerfire Safety Modification Program - Reimbursement Schedule

Models 700, XP-100 and 40-X

	Clean and Inspect -- Customer refuses bolt lock removal	Clean, Inspect and Bolt lock feature Removal	Fire control Replacement
Consumer payment to warranty center	\$20	\$20	\$20
Remington Arms Co., Inc. payment to warranty center	\$10	\$20	\$20
Paper Work to Consumer	1. Safety rebate coupon with firearm care instructions 2. Verification of Decline of Repair Form	1. Safety rebate coupon with firearm care instructions 2. Notice of Change in Operation	1. Safety rebate coupon with firearm care instructions 2. Notice of Change in Operation

Models 721 & 722

	Clean and Inspect - Customer refuses bolt lock removal	Clean, Inspect and Bolt lock feature Removal	Fire control Replacement
Consumer payment to warranty center	\$20	\$20	N/A
Remington Arms Co., Inc. payment to warranty center	\$10	\$20	N/A
Paper work to Consumer	1. Safety rebate coupon with firearm care instructions 2. Verification of Decline of Repair Form	1. Safety rebate coupon with firearm care instructions 2. Notice of Change in Operation	Notify customer that gun needs to be sent back to the factory for trigger assembly installation

Model 600 and 660

	Clean and Inspect - Customer refuses bolt lock removal	Clean, Inspect and Bolt lock feature Removal	Fire control replacement due to maintenance	Fire control Replacement due to recall
Consumer payment to warranty center	\$20	\$20	\$20	Free
Remington Arms Co., Inc. payment to warranty center	\$10	\$20	\$20	\$40
Paper work to Consumer	1. Safety rebate coupon with firearm care instructions 2. Verification of Decline of Repair Form	1. Safety rebate coupon with firearm care instructions 2. Notice of Change in Operation	1. Safety rebate coupon with firearm care instructions 2. Notice of Change in Operation	1. Safety rebate coupon with firearm care instructions 2. Notice of Change in Operation

R 2202770

Remington Arms Co., Inc.
Subject: Bolt Action Centerfire Safety Modification Program

If you have any questions about the function of these firearm contact Field Service at Remington or refer to your Field Service Manual.

TRIGGER ASSEMBLY CHECKLIST

Gunsmith Name: _____

Customer's Name: _____

Model: _____ Serial #: _____

Date: _____

Firing Mechanism Examination Process

Question	Yes	No
1. Is there any rust on any of the trigger assembly parts?		
2. Is there any dirt or grime on any of the parts within the trigger assembly?		
3. Does there appear to be any sticky substances (grease, oil etc.) on any of the trigger assembly parts that could inhibit its functioning?		
4. Do any parts appear to be worn in a way that could cause the gun not to function properly?		
5. Do any parts appear to be damaged or broken?		
6. Have the adjustment screw settings been altered in any way (has the seal been broken)?		
7. Have any of the seals on any of the other Trigger plate assembly screws been broken, tampered with?		
8. Does it have any non-Remington Components?		
9. Was the firearm received with a specific safety related concern? If so, the rifle, MUST BE RETURNED TO THE FACTORY FOR SERVICE.		

If you answered yes to questions 1 – 8, then install a new Trigger Assembly on the rifle.

If you answered yes to question 9, then the rifle, **MUST BE RETURNED TO THE FACTORY FOR SERVICE.**

Remington Arms Co., Inc.
Subject: Bolt Action Centerfire Safety Modification Program

Notice of Change in Operation: Non-Bolt Lock Centerfire Firearms:

Due to the changes made to your Remington firearm, it will no longer be necessary for you to put the safety in the "F" or "Fire" position to load and unload the rifle. Your rifle can be loaded and unloaded while the safety is kept in the "S" or "Safe" position.

However, you must still follow the 10 Commandments of Firearms Safety in handling your firearm. Always keep the muzzle of any firearm pointed in a safe direction, especially when you are loading or unloading. Keep the safety in the "S" or "Safe" position at all times until you are actually ready to shoot. Always unload your firearm when not in use. Always unload your firearm as soon as you have finished shooting before taking it into your car, camp or home. For further information on firearms safety visit the Remington Safety Center at www.remington.com

Subject: **Remington Arms Co., Inc.**
Bolt Action Centerfire Safety Modification Program

Verification of Decline of Repair Form

Date: _____

Dear _____

We have received the following firearm: _____
Serial number: _____.

We have examined the firearm and determined that the Fire Control Mechanism (Trigger Assembly) is in need of repair or replacement. In its current condition, the rifle cannot be operated in a safe or reliable fashion, and the rifle should not be used unless and until the trigger assembly has been appropriately repaired or replaced. As such, we recommend to you via repair #: _____ a recommended course of repair or replacement. The total dollar cost of your repair was quoted to you was \$ _____.

You have elected not to have Remington perform the recommend repairs, but instead have directed Remington to return the rifle to you in its current condition. We will return the firearm once you have signed and returned this document verifying that:

- You understand that the firearm is currently not in a safe or reliable condition.
- You were presented with an opportunity to have the firearm repaired or restored to a safe operating condition.
- You have been advised that the firearms should not be used until the trigger assembly is properly repaired or replaced by a Remington Authorized Repair Center or by Remington Arms Company, Inc.
- You have instructed Remington Arms Company, Inc to return the firearm to you in its present condition.

Sign Below:

Customer's Name:

Date: _____

\$20 Remington Brand

SAFETY REBATE

Receive up to
\$20 Rebate back
from Remington for the
purchase of any of the
following items. Multiple
purchases at one time
may be made to
receive full
\$20 rebate.

Please retain for your records - Important information on back

To get your rebate, complete this form and enclose the original cash register receipt showing the store name and price you paid - Along with the UPC codes from the item(s). For safes please provide serial number _____

I purchase _____ (Qty) Remington _____ Model # _____

Send my \$20 Rebate.

Store Name _____

First Name _____ Last Name _____

Street _____ P.O. Box _____

City _____ State _____ Zip _____

Phone _____

E-mail Address _____

If you would like to receive news of additional offers from Remington)

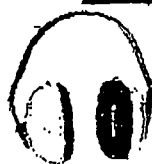
Warranty Center Name _____

Level # _____ Serial # _____



Any Remington Safe

Premier Series
Classic Series
"E" Series (Electronic Lock)
Sportsman Series
Express Gun Cabinet
Trophy Series



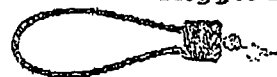
Remington Ear Muffs

Models M-24, M-28,
Rangemaster Eye/Ear Protection,
M-31, Safety Combo Pack and
R2000 Electronic Hearing Protection
(Note: Plugs not included)



Remington Brand Safety Glasses

Sportsmaster II Shooting Glasses
Sportsmaster Shooting Glasses
422 Series
Premier
Clip-On/Flip-Up Shooting Glasses



Remington Locking Devices

Trigger Block (Single or Three Pack)
Cable Lock

Mail to:

Remington Safety Offer Rebate
1407 Airport Road
Suite 2247
Monroe, NC 28110

Offer good on purchases made between Mar. 1, 2002 and Dec. 31, 2002.

Requests must be received by Jan. 31, 2003. Allow 8 weeks for delivery.

Offer void if cash register receipt or proof of purchase are reproduced. Offer

void where prohibited, taxed or restricted by law. Offer good only in USA.

Call 1-800-332-5807 for inquiries regarding the status of your rebate.

Warranty Center # _____

coupon,

**COUPON BOOKS OF 25 COUPONS PER
BOOK WILL BE MAILED TO YOU UNDER
SEPARATE COVER BY NEXT FRIDAY
MARCH 15, 2002**

**COPIES ATTACHED FOR YOUR
IMMEDIATE USE**

Remington Arms Co., Inc.
Subject: Bolt Action Centerfire Safety Modification Program
To: Owners of Remington Bolt Action Centerfire firearms

FIREARMS CARE AND CLEANING – BOLT ACTION RIFLES

To Clean your bolt-action rifle, Remington suggests you follow these steps

1. Point the firearm in a safe direction
2. Place the safety in the 'S' or "safe" position.
3. Pull the bolt to the rear. Check the chamber to make sure it is empty and not loaded. Never try to clean a loaded gun.
4. Open the magazine, or remove if possible. **Make sure the magazine is empty.**
5. Release the bolt stop and remove the bolt. **Refer to the instruction manual.**
6. If the firearm has a scope, cap both ends to protect the optics. Never spray cleaners or lubes on a scope.
7. Clean the bore following instructions in your **instruction manual**. We recommend that you use a plastic bolt guide to protect the trigger assembly during the bore cleaning process.
8. Scrub the breech with nylon breech brush moistened with a few drops of Rem Oil. For heavy fouling, use a bronze or stainless steel breech brush.
9. Clean the receiver and barrel exterior using patches moistened with Rem Oil.
10. Spray the bolt with Rem Action Cleaner, then scrub with a nylon breech brush, especially the face, locking lugs, and extractor. Finish with a light spray of Rem Oil.
11. After heavy or extended rifle use, remove the stock according to the manufacturer's manual, then spray the trigger assembly, the action, and receiver with a moderate amount of Rem Action cleaner. Brush off dirt and caked lubricants. Wipe clean with patches. Spray lightly with Rem Oil.
12. Reassemble the gun carefully and wipe all metal surface with Rem Oil. Wipe to remove fingerprints and leave a light oil film for rust prevention.

Caution: If you have any questions about the safe operating condition of any firearm, take it to a qualified gunsmith or send it to the manufacturer for service and evaluation.

Please visit www.remington.com for additional firearms care and safety tips including our interactive guide to shooting and hunting safety and our guide to buying a used gun.