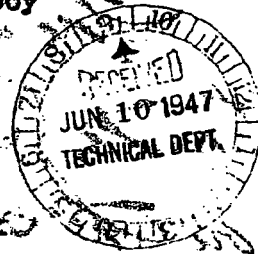


cc: H. A. Brown
D. E. Miller
R. D. Conboy



TO: V. G. DE REUS

FROM: R. W. HUGHES

SUBJECT: SURFACE GRINDER FOR M/721

This will confirm our conversation of last Friday, in which we advised you that there was not available on the plant a surface grinder suitable for use on production of the M/721 Sear and Safety Cam.

We recommend that when Part II to the project is prepared, you include \$2,000 for a suitable surface grinder. This price will include freight and installation.

ENGINEERING DEPARTMENT
REMINGTON R & M PROGRAM
R. W. Hughes, Asst. Supv.

By: J. R. Brand

*Our process requires a table type grinder
internally called
Acme for grinder. (Tolerances specified reg. grinding)
We can use any type
that has a magnetic
chuck - and resemble
accuracy - hand operated or automatic. We have also
considered that sufficient capacity was available
for the total of 10 grinds on the (2) Components
(3) on Safety Cam - (2) on Rear. The original Re
for which grinding capacity was available.*

H. A. Brock
D. E. Miller
R. D. Conboy

The add. grinding capacity required
to ^{add grinding capacity} ~~add grinding capacity~~ specified
on the rear end safety cam combination
is estimated to be ³⁹⁰ ~~390~~ ^{+ setup time} per gear (range) 15630

FROM: J. W. HUGHES

SUBJECT: SURFACE GRINDING MILL

We have checked with Richardson &
determine the ~~availability~~ ^{availability} of the sell
grinder in ~~production~~ ^{production} ~~quantity~~ ^{quantity} attached.
We concur in his decision for the present
requirements. Requirement on the basis
of normal operation is a question for
which I have no answer.

BY: J. W. Hughes