

5. Problem: Quality Index Weekly- The current percent of total pieces sampled outside of tolerance was due to:
- M/121 Guard Oper. 17- Position of rear end lengthwise off position.
 - M/121 Guard Oper. 19- Position of rear end lengthwise off position; depth of abutment face too shallow.
 - M/121 Receiver-Oper. 7-Depth of clearance hole too shallow. The audit tests on this operation shows at least 2% of the total pieces sampled were outside of tolerance.

Discussion: 1. (a); (b)- An additional .002 limit was added in Past Practice Record.

(c) It was agreed that this was a production responsibility.

2. It was stated that all work in question had been screened and re-run where necessary.

Mr. E. Wood stated that starting with the next meeting, a machine setter would be present at these meetings.

Assignment: None

E. Wood
For the Committee