

PROPOSED MODEL 725 BOLT ACTION CENTER FIRE RIFLE
ESTIMATED TOOLING AND FACTORY COST ABOVE MODEL 721 RIFLE

	<u>Tools</u>	<u>Factory Unit Cost</u>
<u>Shorter Barrel</u>	\$ 4,340	(.053)
New Barrel Marking Roll (1)	200	-
<u>Stock</u>		
New Formers (2)	10,000	-
New Butt Plate	5,000	-
Finish (same for M/721)	-	.20
Sling Swivels	-	-
New Inletting Tools (2)	10,000	-
Checkering (Machine)	99,400	1.71
<u>Sights</u>		
Front Sight & Hood	3,500	.15
with Folding Rear Sight		3.50
*Purchase		
<u>Receiver</u>		
Matte Finish & New Marking Roll (1)	200	-
<u>New Trigger Plate</u>	25,000	.27
Revise Bolt Handle	1,050	.04
 <u>TOTALS</u>	 \$ 136,290	 \$ 5.32

MODEL 725 - ESTIMATED DEVELOPMENT COST

Design	\$ 15,000
Project Engrg., including Packaging	
Manuals, Labels, Folders, etc.	2,000
Pilot Operations	3,000
Production Aids	5,000
<u>TOTAL</u>	<u>\$ 25,000</u>

SMALVIS:T
9-14-55

References:

Specifications of 9-2-55
 "M/721 Improvements" Letter Estimate - J.B. Maupin
 to W.L. Clay 12-22-53
 "Evaluation of Proposed Addition of Mechanical
 Checkering" - J.B. Maupin to W.L. Clay
 11-11-53 & 11-4-53
 P.E. & C. Estimate Tooling for Monte Carlo Stock 9-3-53
 P.E. & C. Estimate Tooling for M/721 Changes 8-20-54