

Ilion, New York
October 17, 1955

MODEL 40-X CUSTOMER COMPLAINT RIFLE
Burr W. Leyson - Serial No. 298

1. Bolt release missing.
2. Safety and parts missing.
3. All adj. screws far out of position.
4. Bolt sticky on filler piece.
5. Trigger short on .973 dim. hole to top of part.
 .971 (visual approx.)
6. Sear stop on cocking piece hand ground to (.020"
7. Sear rough ground on bottom surface.
8. Rake angle ground off face of connector.
9. Hook clearance looks below min. on sear to Trigger Parts.

The above information may be of interest in connection with quality and inspection; on the other hand we were advised by the customer of his having attempted to make repairs and adjustments which may account for a number of the difficulties observed.

**S. M. Alvis, Manager
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