

ESTIMATE

S. M. 4165

Title Mohawk 600Date Jan 28 1970Estimated by E.R. Clegg - V.G. BeckingCopies to: W.E. LEERF.C. CarlsonL. FoxL.J. Boyle

1	DEVELOPMENT					
	Investigation					
	Design					
	Model making					
	Design testing					2000
	Models for test					
	Development - Powder Metal					
	Development - Molds					
	Enqrg-Folders, C. of O, Stds.					1000
2	PRODUCT ENGINEERING					
	Process eng. & trial run					
	Pilot lot testing					
3	TOOLING					
	Design					100
	Fixtures & Gages					700
	Molds					
	Perishable tools					
	Tool revisions					1000
	Vendors tooling					
4	SPECIAL MACHINES					
	Construction					
	Design					
	Tooling					
	Perishable tooling					
	Operations					
5	REMINGTON MACHINES					
	Construction					
	Design					
	Tooling					
	Perishable tooling					
	Operations					
6	STANDARD MACHINES & EQUIP.					
7	PRODUCTION AIDS					
	Construction					
	Operations					
8	PILOT OPERATIONS					
	Machine alterations					
	Pilot lot mfg.					200
	Machine rearrangement					
	Comp. obsolescence					
	Provision for advancing					
	wages & material costs					
	-- R&D					
	-- Plant					
	GRAND TOTAL					5000