cc: W.E. Leek - C.B. Workman

L. Fox - V.G. DeReus S.M. AIVIS - R.P. Kelly

C.H. Morse - J.S. Martin

Leon Johnson

REMINGTON ARMS COMPANY, INC. INTER-DEPARTMENTAL CORRESPONDENCE

Remington. QU PUND

QUPORD

"CONFINE YOUR LETTER TO ONE SUBJECT ONLY"_

Ilion, New York March 17, 1970

TO:

A. A. HUGICK

FROM:

W.R. GOOGIN

SUMMARY REPORT

STRENGTH TEST OF BIRCH STOCK MODEL 660 Mohawk - Caliber 350 Rem. Mag.

One M/660 - 350 Rem. Mag. barreled action (SN 6249968) obtained from Production to be used in conjunction with M/660 Mohawk Birch Stock for strength testing.

Conclusion:

After 1 proof round and 45 rounds of factory ammunition, no cracks appeared in stock; however, there was change in point of impact as noted below.

Procedure:

- 1. Gun was assembled by Leon Johnson.
- 2. *Redfield 9X Scope mounted on receiver and point of impact shot and recorded. 1 - 5-shot group.
- 3. Fired 20 rds. of 250 gr. SP Rem. in shooting jack in following order:

10 rds. - Light Jack

10 rds. - Heavy Jack

- 4. Stock inspected by Leon Johnson. Action removed from stock for inspection. Gun reassembled.
- 5. Point of Impact re-shot with 2 5-shot groups.
- 6. Gun given to Leon Johnson for inspection. Action removed from stock for inspection.
- 7. After a period of 24 hrs., Point of Impact re-shot with 2 5-shot groups. Recorded measurements.

- 8. Gun given to Leon Johnson for inspection.
- *Redfield 9X Var.Scope RA27 used throughout test. Scope was not removed nor adjusted for duration of test. Weight of scope and mount 1# loz.

Ammunition Used:

Point of Impact:

Rem. 200 gr. S.P. - Code D19TD

Jack Shooting:

Rem. 250 gr. S.P. - Code D31T

Measurements Taken:

Headspace:

Min. & Max. plugs - OK

100 yd. Point of

Impact:

5-shot Groups - Measured Center to Center

		Gp.Size	Horiz.	<u>Vert.</u>	Impact	
a)	As received:	2.40"	1.86"	2.30"	1.53" Left	-0-
b)	After 20 rds. Jack Shooting:	1.41" 2.05"	.80" 1.40"	1.40" 1.95"	1.55" Left 1.52" Left	2.50" High 3.89" High
c)	After 24 hrs. & Inspection:	.87" .98 "	.69" .88"	.70" .93"	1.65" Left 1.15" Left	2.21" High 2.00" High

Note: After test a and b above, action was removed from stock, which could possibly account for some change in Point of Impact.

Prepared by JHHennings:T Research Test Lab