WARK

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MODEL 700 TRIGGER HOUSING ASSEMBLE PROPOSED RIVETED PROCESS WITH POWDER METAL SPACERS -

A cost evaluation has been completed for the above proposal based on current production forecasts and a revised process submitted by PE&C. (This new process includes an additional anneal operation and a sixing operation after riveting the assembly).

A gross annual savings of \$10,890 will be realized on a capital investment of \$1,600. An infinite return on capital investment is anticipated through a reduction in working capital.

A return of 114.6% on total capital required is indicated based on an operation charge of \$14,250.

F. G. Carlson, Superintendent Methods & Standards Section

R. J. Long, Group Leader

att. RJL:sm