

CC: E. P. Spencer:
E. C. Larson:

Feb. 19, 1974

F. Woodrick

Custom Gun Service,

Mr. Jay Moore.

1104 Upas Ave,

Mc Allen,

Texas

75501

X

X

X 30

Mr. Jay Moore, Owner & gunsmith.

Mr. Romeo Garcia, Gunsmith

M3200 #17009 Lower barrel loose in the barrel band--equipped with M/S
band.

M1100 12 action bars breaking, slide coming loose, breaking at the front
section, breaking at operating handle slot & retainer.
50 fore end supports breaking, mostly blocks coming off
10 barrel supports breaking out of receiver.
8 inter. latch studs coming out.
24 of the locking blocks with studs coming out.
75 to 100 extractors replaced this past year in guns serviced at t
shop--sold over twice the number over the counter.

On the above M3200 the owner is a Trap Shooter and advised that he will
will shoot the gun to such an extent that you can not put your hand on the
fore end section--this results in the cement we use in the barrel band boll
ing out causing this looseness.

In questioning Mr. Moore about service problems the above items were
mentioned--adding that this shop repairs a lot of Remington guns but with
about 9/10 of the guns in the field being Remington is the reason.

Was told about a nearly new M700 rifle that was being carried in a
truck last fall and in some manner accidentally went off shooting into the
transmission. The gun was brought to Mr. Moore for checking and he advised
the owner & lawyer that he found nothing wrong with it--did not take the
gun apart or touch the seal on the screws--advised them that it was doubtful
they had any type case as it appeared to him that the trigger was pulled.
Asked me if I knew about this & whether Rem. had been contacted yet? Mr.
Moore checked his repair tickets but could not supply me with any informat-
ion as to serial number or name. Does warranty work for Min & Sav. and
in asking about the normal labor charge on a new gun repair advised about
\$4.50 plus the parts. Was shown a letter from Min. Service and they request
that all guns serviced be tested to eliminate any second return on service.

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MODEL	PART	DESCRIPTION	USAGE	PAGE
	30515	STOCK ASSY MIL		
	30960	SLIDE ASSY	9	
	15072	BOLT	8	
	28201		1	
	90327	TOP LOCK LEVER PLGR ROD	467	
			50	
N10	31626	STOCK ASSY	4	
40	27465	FRONT RAIL SCREW		
40	20070	SLING STRAP ASSY	86	
40	15401	TRIG STOP SCREW	83	
40	19792	FRONT SWIVEL	80	
40	18870	FRONT SWIVEL WASHER	80	
40	16114	RECEIVER FILLER SPRING	68	
40	27595	FRONT SWIVEL ASSEM	53	
40	16205	FRONT BASE SCREW FOR LIGH	50	
40	27590	TRIGGER ASSEM	42	
40	22555	FIRING PIN ASSEMBLY	41	
			36	
48	32116	TRIGGER PLATE ASSY L.H.	1	
51	15028	CARRIER RUBBER		
51	25650	CARRIER TENSION FINGER BO	44	
51	15029	CARRIER RUBBER STUD	14	
51	25626	CARRIER BASE ASSEM FINDLA	9	
51	17579	CARRIER TENSION FINGER SP	6	
51	25635	MAIN SPRING ASSEM	5	
			1	
58	16176	EXTRACTOR 12 16 20		
58	25390	OPER HOLE 12 16 20 ADL 31	8903	
58	16791	OPERATING HANDLE SPRING	6468	
58	15037	OPER HANDLE PLGR	1058	
58	16344	CARRIER LATCH SPRING	973	
58	16966	CARRIER DOG FOLLOWER SPRI	561	
58	19993	STOCK BEARING PLATE	528	
58	25365	ACT BAR ADL MAG	473	
58	19365	ACTION SPRING	460	
58	16345	CARRIER LATCH PIN	396	
			395	
59/	30320	CLIP MAG	698	
66	16550	BOLT HANDLE		
66	16968	FRONT SIGHT WASHER	1475	
66	16892	FRONT SIGHT SCREW	1296	
66	16515	COVER SCREW	1293	
66	24395	MAG TUBE ASSY	703	
66	16545	FRONT SIGHT	674	
66	28185	FIRING PIN	473	
66	25540	BREECH BOLT ASSEM	455	
66	18403	EXTRACTOR	430	
66	16564	DISCONNECTER	401	
			334	
68	15899	BARREL SEAL VITON 12.16 A	11154	
68	17433	EXTR SPRING	3742	
68	15335	PISTON SEAL A ADL	3094	
68	15384	PISTON A ADL	2944	
68	27415	FORE END SUPPCKT ASSEM	2847	
68	15383	LEFT SHELL LATCH SPRING A	2269	
68	15702	FIRING PIN RETRACTOR SPRI	2210	
68	15382	MAGAZINE SPRING A ADL	2130	
68	26630	FEED LATCH 12 GA	2079	
68	15393	LEFT SHELL LATCH RETAINER	1912	
76	25870	STOCK ASSEMBLY MOHAWK BRD	69	
76	15102	BOLT PUSH ROD SPG	29	
76	25871	STK ASSY APACHE BLACK	28	
76	15070	EXTRACTOR	26	
76	15254	TRIGGER CAP	24	
76	15107	LOCKING BAR SPRING		
76	29195	FIRING PIN		

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MODEL	PART	DESCRIPTION	USAGE	PAGE
77	32340	MAG ASS Y	906	
77	1474d	MAGAZINE GUIDE	334	
77	14351	MAG LATCH	250	
77	31625	STK ASSY	119	
77	15994	EJECTOR	42	
77	14354	MAG GUIDE SCREW	34	
77	14957	MAG LATCH THUMDPiece	24	
77	24391	BOLT ASSEM	20	
77	14349	TRIGGER GUARD	4	
X/100	15417	RIB SCREW ADD USE 600	166	
100	15654	MONTE CARLO STOCK ASSEM	100	
100	15416	SIGHT SCREW AND 600 AND M	70	
100	15728	REAR SIGHT LEAF ADD USE 6	50	
100	14904	PER HOLE L H	39	
100	15410	FIRING PIN ADD USE MODEL	34	
100	15413	BOLT STOP SPRING ADD USE	32	
100	30136	CARRIER ASSEM	31	
100	26795	SAFETY ASSEMBLY ADD USE M	30	
100	15450	REAR RECEIVER SCREW	29	
3200	90297	BARREL BOND LOCK P	589	
200	90307	TOP LOCK LEVER SCR	455	
200	90332	YOKE ROD SPRING	369	
200	90440	HAMMER COCKING ROD	360	
200	90351	FORE END LATCH SPR	260	
200	32235	FIRING PIN HCUSING	245	
200	90380	EJECTOR STOP PIN	230	
200	91012	SEAR SPRING	220	
200	90356	TANG BLK SCREW	163	
200	90535	EJECTOR HAMMER PIV	160	
3200	90331	YOKE ROD NUT	770	
320	32310	TOP LOCK LINER ASSEM	615	
320	90304	FIRING PIN	606	
320	90466	TRIGGER COCK SPRING	501	
320	90501	FIRING PIN RET	362	
320	90294	FORE END SCREW	295	
320	32385	FORE END IRON ASSEM	291	
320	32492	FIRING PIN RETAINING YOKE	283	
320	90309	YOKE ROD BUFFER SPRING WA	264	
320	91026		236	
4100	90849	MAG INDEX CLUTCH ASSY	2	
410	91064	REMOTE CENTRAL SWITCH	1	
510	21076	FRONT SIGHT	1003	
510	20435	SLING STRAP SWIVEL HOOK A	909	
510	17229	OPEN SIGHT LEAF	370	
510	17578	BUTT PLATE	362	
510	438	TRIGGER SPRING PLUNGER	314	
510	17577	TRIGGER GUARD SCREW	257	
510	252	SAFETY SCREW	153	
510	15871	TRIGGER GUARD	145	
510	34	EXTRACTOR RIGHT	144	
510	32	EXTRACTOR LEFT	113	
511	2170	MAGAZINE ASSEM COMPLETE	1053	
511	593	MAG LOCK	641	
511	247	BOLT HOLE ASSEM	252	
511	19636	MAG LOCK SCREW	126	
511	891	TRIGGER ASSEM	120	
511	105	MAGAZINE GUIDE PLATE	47	
511	393	TAKE DOWN SCREW	47	
511	545	REC INSERT REAR	42	
511	21275	STK ASSY COMPLETE A	41	
511	331	EJECTOR SCREW	38	
512	599	SAFETY		
512	10377			

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MODEL	PART	DESCRIPTION	USAGE
512	20	CARTRIDGE STOP	68
512	19917	OUTER MAG TUBE	63
512	16739	MAGAZINE RING	48
512	14	CARRIER SPACER BUSHING	38
512	21	CARTRIDGE STOP PLUNGER	32
513	1010	MAG ASSEM	1606
513	22560	REAR SWIVEL SCREW ASSY	133
513	297	BOLT HOLE ASSEM	118
513	5	FRONT SWIVEL ASSEM	54
513	493	TRIGGER CUSHION SPRING AD	45
513	492	TRIGGER CUSHION SPRING SC	35
513	491	TRIGGER CUSHION SPRING	34
513	504	FRONT SIGHT RAMP SCREW	34
513	113	FRONT SWIVEL SCREW	31
513	822	TRIGGER ASSEM COMPLETE	27
514	17573	EXTRACTOR SPRING	907
514	15445	OPEN SIGHT SCREW	786
514	17233	EXTRACTOR	733
514	17576	EXTRACTOR PLUNGER	347
514	21075	FRONT SIGHT	336
514	17676	EJECTOR AND TRIGGER PIN	213
514	15396	OPEN SIGHT LEAF	175
514	22750	BOLT ASSY	114
514	17704	FIRING PIN	86
514	17572	EJECTOR SPRING	67
521	20395	REAR SWIVEL SCREW ASSY	1312
521	17815	FRONT SIGHT	28
521	20215	SLING STRAP ASSY 1 IN	11
521	17814	REAR SIGHT LYMAN 57 RS	5
521	21310	STOCK ASSEMB	4
521	22305	FRONT SWIVEL ASSY	4
521	710	BARREL	3
521	18666	REC SGT MTG SCREW	3
521	18667	REC SGT MT SCREW	3
521	22050	BARREL FILLER BLOCK	2
540	31600	SLING STRAP ASSEM HTGS CO	169
540	14529	BOLT STOP	117
540	14725	REDFIELD RECEIVER SIGHT	103
540	14804	FRONT SIGHT REDFIELD	97
540	14724	RECEIVER SIGHT BASE	62
540	31230	BUTT PL TUBE ASSEM	50
540	31245	BUTT PLATE ASSEM	42
540	14510	BOLT STOP REL	26
540	14650	FRT SWIV BUSH ASM	25
540	14518	TRIG HOUSING ASSY	18
541	32520	R SIGHT ASSEM	732
541	32125	MAG LATCH ASSEM	7
541	32135	MAGAZINE PLATE	5
541	14980	TRIGGER HOUSING ASSY	4
541	32130	TRIGGER GUARD	3
541	14971	TRIGGER	1
541	15949	BBL & REC ASSY	1
541	29029		1
550	17667	EXTRACTOR PLUNGER	845
550	18318	EXTRACTOR	746
550	20480	FIRING PIN ASSY	592
550	19470	ACTION SPG	509
550	22792	INNER MAG TUBE ASSY	430
550	239	SEAR SPRING	418
550	19625	MAIN SPG	348
550	284	RECEIVER PLUG RETAINER SC	310
550	283	RECEIVER PLUG RETAINER	278
550	437	ACTION SPRING BUSHING	240
552	16453	BOLT LATCH SPG	525
552	14122		

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MODEL	PART	DESCRIPTION	USAGE
552	16397	EXTRACTOR SPRING SEAT	174
552	23050	CARRIER	160
552	19948	CARRIER SPRING	147
552	19848	ACTION SPRING	126
555	25005	STOCK ASSY	308
572	25585	OPEN SIGHT STEP	2736
572	19813	FIRING PIN	1649
572	25225	FRONT SIGHT	1050
572	22790	INNER MAG TUBE ASSY	911
572	25105	MAGAZINE SCREW	719
572	25080	FORE SCREW	313
572	22645	FORE END ASSY	302
572	19912	EJECTOR	282
572	19826	FORE END SUPPORT	274
572	16759	FORE END HANGER	257
580	14001	FRONT SIGHT	518
580	14010	EXT SPRING	469
580	14011	FIRING PIN	404
580	14039	EXT R H	343
580	14008	EXT L H	300
580	29110	STRIKER ASSY	114
580	14059	REAR SGT EYEPIECE	95
580	14034	REAR SIGHT SCREW	76
580	29100	REAR SIGHT ASSEMB	69
580	14039	EJECTOR	62
581	29075	MAG ASSEMB	1959
581	33000		1705
581	14048	MAG LATCH	82
581	14047	MAG GUIDE	74
581	14049	MAG LATCH SCREW	48
581	14071	TAKE DOWN SCREW	30
581	29056	STOCK ASSEMBLY	25
581	14042	TRIG GUARD SCREW	18
581	14495	MAG SLEEVE	11
581	29000	BOLT BODY ASSEMBLY	6
582	18382	BOLT ASSY PIN	220
582	29115	INNER MAG TUBE ASSY	156
582	14052	ELEVATION SCREW	69
582	14022	MAG FOLLOWER	31
582	14013	CARRIER SPRING	30
582	29090	SLING STRAP ASSY	29
582	29005	CART FEED INSERT	26
582	29037	STOCK ASSEMB	23
582	14020	CART FEED INSERT PIN	22
582	14043	TAKE DOWN SCREW	22
590	29001	BOLT BODY ASSY	40
590	14891	REAR SIGHT RIB	3
591	90532	EXTRACTOR	547
591	14469	FRONT SIGHT	206
591	14722	FIRING PINS	121
591	14730	LATCH	88
591	29116	INNER MAG ASSEM	74
591	90334	RECEIVER COVER SC	57
591	14735	FIRING PIN RETAINING PIN	38
591	14728	BOLT HEAD	26
591	14738	MAG GUIDE	20
591	14729	EJECTOR SPG	19
592	14733	EXTRACTOR	52
592	29030	STOCK ASSEM	21
592	14813	MAG RING	10
592	29025	RECEVHL ASSY	8
592	14076	INNER MAG TUBE	4
592	14093	CART FEED INSERT	3
592	15891		4

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MODEL	PART	DESCRIPTION	USAGE	PAGE
600	26841	REAR SIGHT ASSEMBLY, 300, 2		
600	15488	RIB	39	
600	16793		29	
600	24484	BOLT STOP PIN	28	
600	26730	TRIG ASSY	23	
600	15726	REAR SIGHT EYE PIECE	23	
600	15412	BOLT STOP	22	
610	26465	FIRING PIN ASSEMBLY	20	
610	15330	SEAR	145	
610	26460	REAR SIGHT ASSEMBLY COMPL	118	
610	15326	REAR SIGHT SCREW REAR	104	
610	30	EJECTOR	72	
610	15302	FIRING PIN CAM PIN	68	
610	15325	REAR SIGHT SCREW FRONT	65	
610	15866	SAFETY LEVER ADD USE 611	62	
610	15881	FRONT SIGHT ADD USE 611 6	51	
610	15311	RECEIVER INSERT REAR	23	
611	330	EJECTOR	21	
611	15307	MAGAZINE LOCK SCREW	119	
611	15312	MAGAZINE LOCK SPACER	104	
611	15755	REC INSERT	76	
611	26571	STOCK ASSEMBLY	10	
612	26470	INNER MAG TUBE ASSY	5	
612	26570	STOCK ASSEMBLY	160	
612	15250	BBL NEW STYLE	17	
612	15391	MAGAZINE SPRING	8	
612	15319	OUTER MAGAZINE TUBE	7	
612	15313	MAGAZINE FOLLOWER	6	
612	15315	TAKE DOWN SCREW	4	
612	26510	BOLT ASSEMBLY	4	
612	15766	REC INSERT	4	
612	15305	MAG RETAINER SPG PIN	2	
660	29390	BOLT FINAL ASSY	1	
660	29335	STOCK ASSY	16	
660	23600	FIRING PIN ASSEM	10	
660	15673	FIR PIN HEAD	7	
660	29865	B3L ASSY 243	4	
660	15676	BOLT PLUG	2	
660	29860	B3L ASSEM 308	1	
660	29867	B3L ASSY 350 MAG	1	
70	20062	CARRIER ASSEM LEFT HD	6	
700	28505	REAR SGT RAMP SCREW N/S		
700	14669	EXT 30/06	2150	
700	15373	FRONT SIGHT A ADL	2008	
700	90904	WINDAGE SCREW	1145	
700	90906	ELEVATION SCREW	540	
700	32510	R SIGHT APERTURE	523	
700	26355	REAR GUARD SCREW ALL CAL	511	
700	28510	FRONT SIGHT RAMP ADL ADD	484	
700	27342	EXTRACTOR RIVET 222 R AND	382	
700	15709	EXTRACTOR	375	
721	25410	BUTT PLATE SCREW	373	
721	20465	EXTRACTOR	794	
721	17019	EJECTOR SPRING	555	
721	22035	FRONT GUARD SCREW	388	
721	17034	RECEIVER PLUG SCREW	351	
721	17017	EJECTOR	348	
721	24475	BOLT STOP PIN	311	
721	17580	CENTER GUARD SCREW	191	
721	23222	BOLT DETENT BALL	183	
721	17028	MAGAZINE SPRING	174	
722	22017	FRONT GUARD SCREW	158	

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MODEL	PART	DESCRIPTION	USAGE
722	17058	MAIN SPRING	
722	22016	TRIG GUARD	14
722	22041	FIRING PIN ASSY	14
722	17970	MAGAZINE SPACER 222	9
722	17971	MAGAZINE 222	7
722	16794	MAGAZINE SPACER 222 MAG	6
			3
725	16715	MAGAZINE 244 REM	
725	19800	FLOOR PLATE LONG ACTION	56
725	16452	FLOOR PLATE LATCH SPRIN	55
725	16453	FLOOR PLATE PIVOT PIN	36
725	16451	FLOOR PLATE LATCH PIN	34
725	16434	FLOOR PLATE SHORT ACTION	23
725	16714	MAGAZINE 222 REM	19
725	16335	FRONT SIGHT COVER	13
725	16826	MAGAZINE SPACER 222 REM	12
725	16421	SAFE DETENT SPRING	6
			3
740	21883	MAGAZINE ASSY 30 06	
740	23737	MAGAZINE ASSEM 308	8370
740	21832	MAGAZINE ASSY 35	3133
740	10326	FIRING PIN	2390
740	16456	REAR SIGHT LEAF SCREW	799
740	16023	REAR SIGHT BASE SCREW	788
740	30495	FORE END ASSEMBLY	556
740	18334	ACTION TUBE	425
740	19673	CAM PIN	236
740	18357	DISCONNECTOR	190
			89
742	23895	FRONT SIGHT BRASS POWDERE	
742	27340	EXTRACTOR RIVET ADD USE 7	3265
742	19946	EJECTION PORT COVER	2188
742	23706	FRONT SWIVEL ASSEM ADL	1491
742	24525	REAR SIGHT ASSY	1343
742	32815	STK ASSEM	1129
742	23740	CLIP MAG	957
742	23739	MAGAZINE ASSEMBLY 6MM	825
742	28511	FRONT SIGHT RAMP	698
742	23223	SAFETY DEY BALL	543
			533
760	23030	CLIP MAG 30/06	
760	28095	SIGHT STEP	4481
760	23033	MAGAZINE ASSEM 270	3806
760	23718	MAGAZINE ASSEM 308	2719
760	23721	CLIP MAG 243	822
760	28097	SIGHT STEP	627
760	19945	EJECTION POT COVER	517
760	28096	SIGHT STEP	403
760	28093	SIGHT STEP	375
760	28590	STOCK ASSEM RIGHT BDL	338
			332
788	29540	MAGAZINE ASSEMBLY 243	
788	29535	MAG ASSEMB	2165
788	29536	MAG ASSEMB	1576
788	29539	CLIP MAG 308	1563
788	29541	CLIP MAG 6MM	1400
788	14212	EJECTOR	1072
788	29537	MAG ASSEMB	261
788	14206	ELEVATION SCREW	230
788	29350	REAR SIGHT BASE	190
788	29395	REAR SIGHT SCREW	164
			143
851	17436	FIRING PIN	
851	17432	EXTRACTOR PLUNGER	6436
851	18097	MAGAZINE PLUG WOOD 3 SHOT	3916
851	17437	FIRING PIN RETRACTOR SPRI	1916
851	17539	TRIG PLATE PIN DETENT SPG	1340
851	20531	TRIGGER PLATE PIN FRONT 1	1268
851	20535	FRICTION PIECE 12	1095
851	18781	CARRIER DUG PIN	1091
851	20606	TRIGGER PLATE PIN REAR	999

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MODEL	PART	DESCRIPTION	USAGE
870	25375	MAG CAP	1330
870	18647	EJECTOR RIVET REAR	1228
870	20040	SHELL LATCH LEFT 12	1110
870	18646	EJECTOR RIVET FRONT	1094
870	14577	STOCK PRESS FORMED	1000
870	14532	MAIN SPG MIL	986
870	14405	ADAPTER SLEEVE SCREW	951
870	14696	MAG TUBE COUPLING	934
878	16909	SHELL LATCH LEFT 12 GA	207
878	25175	FORE END	134
878	25165	PISTON ASSEMBLY	103
878	25310	R SIGHT BASE 12GA	98
878	16965	R SIGHT BASE PIN	97
878	25860	ACT DAR ASSY	49
878	25170	BREECH BOLT ASSY COMPLETE	44
878	16967	BREECH BOLT 12 GA	24
878	19659	ACTION SPG STOP	21
878	16895	MAGAZINE CAP	19
ML 879	16901	PISTON SPG BUSHING	25
879	14077	FORE END	4
879	29435	REC ASSY	1
88	30330	TRIGGER HOUSING ASSY L H	2

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