

N/C PROGRAMMING STATUS

2/21/74

PART	OPER. NO.	PROC.		CUTTER DES.		FAD. COMP.		FUT. DES.		FAD. COMP.		PROG.		DECOG.		STATUS
		%	DATE	%	DATE	%	DATE	%	DATE	%	DATE	%	DATE	%	DATE	
2-X BARREL EXTENSION	1	100		70	3 DAYS (NOTED)	50	4/5/74	100		98	4/5/74	90	10 DAYS (NOTED)	50	10 DAYS (NOTED)	4
"	2	50	3/28/74	50	4/5/74	0	4/12/74	0	4/22/74	0	5/3/74	0	3 WEEKS (NOTED)	0	5/10/74	6
2-X FRAME-BEFORE WEAVING TO TOPIC	1	100		100		100		100		100		100		100		2 MAG. R. 2
"	2	100		100		100		100		100		100		100		5.10.74 WERE
"	3	100		100		100		100		100		100		100		COMPLETE
"	4	100		100		100		100		100		100		100		TO L.C. 5/4
"	5	100		100		100		100		100		100		100		FRAME R. 2
2-X FRAME ASSEMBLY	1	100		100		100		100		100		100		100		12/7/72
2-X FRAME ASSEMBLY	2	100		100		100		100		100		100		100		COMPLETE
"	3	100		100		100		100		100		100		100		12/7/72
"	4	100		100		100		100		100		100		100		COMPLETE
"	5	100		100		100		100		100		100		100		COMPLETE
2-X FRAME-MACHINE	1	100		100		100		100		100		100		100		COMPLETE
2-X FRAME-MACHINE	2	100		100		100		100		100		100		100		COMPLETE
2-X FRAME-MACHINE	3	100		100		100		100		100		100		100		COMPLETE
2-X FRAME-MACHINE	4	100		100		100		100		100		100		100		COMPLETE
2-X FRAME-MACHINE	5	100		100		100		100		100		100		100		COMPLETE
2-X FRAME-MACHINE	6	100		100		100		100		100		100		100		COMPLETE
2-X FRAME-MACHINE	7	100		100		100		100		100		100		100		COMPLETE
2-X FRAME-MACHINE	8	100		100		100		100		100		100		100		COMPLETE
2-X FRAME-MACHINE	9	100		100		100		100		100		100		100		COMPLETE
2-X FRAME-MACHINE	10	100		100		100		100		100		100		100		COMPLETE
2-X FRAME-MACHINE	11	100		100		100		100		100		100		100		COMPLETE
2-X FRAME-MACHINE	12	100		100		100		100		100		100		100		COMPLETE
2-X FRAME-MACHINE	13	100		100		100		100		100		100		100		COMPLETE
2-X FRAME-MACHINE	14	100		100		100		100		100		100		100		COMPLETE
2-X FRAME-MACHINE	15	100		100		100		100		100		100		100		COMPLETE
2-X FRAME-MACHINE	16	100		100		100		100		100		100		100		COMPLETE
2-X FRAME-MACHINE	17	100		100		100		100		100		100		100		COMPLETE
2-X FRAME-MACHINE	18	100		100		100		100		100		100		100		COMPLETE
2-X FRAME-MACHINE	19	100		100		100		100		100		100		100		COMPLETE
2-X FRAME-MACHINE	20	100		100		100		100		100		100		100		COMPLETE
2-X FRAME-MACHINE	21	100		100		100		100		100		100		100		COMPLETE
2-X FRAME-MACHINE	22	100		100		100		100		100		100		100		COMPLETE
2-X FRAME-MACHINE	23	100		100		100		100		100		100		100		COMPLETE
2-X FRAME-MACHINE	24	100		100		100		100		100		100		100		COMPLETE
2-X FRAME-MACHINE	25	100		100		100		100		100		100		100		COMPLETE
2-X FRAME-MACHINE	26	100		100		100		100		100		100		100		COMPLETE
2-X FRAME-MACHINE	27	100		100		100		100		100		100		100		COMPLETE
2-X FRAME-MACHINE	28	100		100		100		100		100		100		100		COMPLETE
2-X FRAME-MACHINE	29	100		100		100		100		100		100		100		COMPLETE
2-X FRAME-MACHINE	30	100		100		100		100		100		100		100		COMPLETE
2-X FRAME-MACHINE	31	100		100		100		100		100		100		100		COMPLETE
2-X FRAME-MACHINE	32	100		100		100		100		100		100		100		COMPLETE
2-X FRAME-MACHINE	33	100		100		100		100		100		100		100		COMPLETE
2-X FRAME-MACHINE	34	100		100		100		100		100		100		100		COMPLETE
2-X FRAME-MACHINE	35	100		100		100		100		100		100		100		COMPLETE
2-X FRAME-MACHINE	36	100		100		100		100		100		100		100		COMPLETE
2-X FRAME-MACHINE	37	100		100		100		100		100		100		100		COMPLETE
2-X FRAME-MACHINE	38	100		100		100		100		100		100		100		COMPLETE
2-X FRAME-MACHINE	39	100		100		100		100		100		100		100		COMPLETE
2-X FRAME-MACHINE	40	100		100		100		100		100		100		100		COMPLETE
2-X FRAME-MACHINE	41	100		100		100		100		100		100		100		COMPLETE
2-X FRAME-MACHINE	42	100		100		100		100		100		100		100		COMPLETE
2-X FRAME-MACHINE	43	100		100		100		100		100		100		100		COMPLETE
2-X FRAME-MACHINE	44	100		100		100		100		100		100		100		COMPLETE
2-X FRAME-MACHINE	45	100		100		100		100		100		100		100		COMPLETE
2-X FRAME-MACHINE	46	100		100		100		100		100		100		100		COMPLETE
2-X FRAME-MACHINE	47	100		100		100		100		100		100		100		COMPLETE
2-X FRAME-MACHINE	48	100		100		100		100		100		100		100		COMPLETE
2-X FRAME-MACHINE	49	100		100		100		100		100		100		100		COMPLETE
2-X FRAME-MACHINE	50	100		100		100		100		100		100		100		COMPLETE

COMMENTS ON STATUS: NOTE 1: COMPLETION DATES ARE DIRECTIONS OF TIMES AFTER RELEASE OF NEW DRAWINGS (BARREL EXTENSION 3/15/74).

IN/C PRODUCT ADMINISTRATION

2/21/74

PART	OPEN NO.	PROC.		CUTTER DES.		CUTTER PAD.		FIXT. DES.		FIXT. PAD.		PROG.		DEDUCT.		STATUS
		%	DATE	%	DATE	%	DATE	%	DATE	%	DATE	%	DATE	%	DATE	
42-X TRIGGER PLATE	1	100	—	100	—	100	—	100	—	100	—	100	—	100	—	COMPL
"	2	100	—	100	—	100	—	100	—	100	—	100	—	100	—	COMPL
42-X PORT COVER	1	100	—	100	—	100	—	100	—	100	—	100	—	100	—	COMPL
42-X HAMMER	1	100	—	100	—	100	—	100	—	100	—	100	—	100	—	COMPL
"	2	100	—	100	—	100	—	100	—	100	—	100	—	100	—	COMPL
42-X TRIGGER	1	100	—	100	—	100	—	100	—	100	—	100	—	100	—	COMPL
"	2	100	—	100	—	100	—	100	—	100	—	100	—	100	—	COMPL
42-X ACTION BAR	1	100	—	50	3/18/74	0	3/27/74	25	3/22/74	0	3/28/74	50	3/15/74	0	3/29/74	40%
42-X TOY LOCK	1	100	—	100	—	100	—	100	—	100	—	100	—	100	—	COMPL
42-X STOCK RIGID ELEMENT	1	100	—	100	—	100	—	100	—	100	—	100	—	0	NOT ESTAB.	95%
42-X STRIKER	1	100	—	100	—	100	—	100	—	100	—	100	—	100	—	COMPL

COMMENTS ON STATUS:

N/C PROGRAMMING STATUS

2/21/74

PART	OPER. NO.	PROC.		CUTTER DES.		FIXT. DES.		FIXT. FAB.		PROG.		DEDUGG		STATUS
		%	DATE	%	DATE	%	DATE	%	DATE	%	DATE	%	DATE	
00-X FRAME-USEG	12,3	100												ESTIMATE
WELDING TO TOWER														COMPL. 12/2/74
00-X DANGER	1	100		100		100		100		100		100		100
00-X VENT RIB	1	100		100		100		100		100		100		100
00-X BOLT HEAD	1	100		100		100		100		100		100		100
00-X BOLT HEAD	2	100		100		100		100		100		100		100
00-X BOLT HEAD	2	100		100		100		100		100		100		100
00-X STOCK														ESTIMATE
00-X CARRIER DOG														ESTIMATE
00-X HAMMER	1	100		100		100		100		100		100		100
00-X TOP LOCK	1													ESTIMATE
00-X P.S. PT	1	100		100		100		100		100		100		100
00-X FOOT COVER	1	100		100		100		100		100		100		100
00-X TRIGGER														ESTIMATE
00-X BOLT CARRIER	1	100		100		100		100		100		100		100
00-X TRIGGER PLATE														ESTIMATE
00-X GAS CYLINDER	1	100		100		100		100		100		100		100
00-X BOLT CARRIER	2	100		100		100		100		100		100		100
"	3	50	2/20/74	0	NOT EST.	0	NOT EST.	0	NOT EST.	0	NOT EST.	0	NOT EST.	0
"	4													0

COMMENTS ON STATUS:

N/C PROGRAMMING STATUS

2/21/74

PART	OPER. NO.	PROC.		CUTTER DES.		CUTTER PAD.		FIXT. DES.		FIXT. PAD.		PROG.		DEDUO		D	U	STATUS
		%	DATE	%	DATE	%	DATE	%	DATE	%	DATE	%	DATE	%	DATE			
540-X BUTT PAD	1(Exc)	100	—	100	—	100	—	100	—	100	—	100	—	100	—			COMPL.
"	2(Exc)	100	—	100	—	100	—	100	—	100	—	100	—	100	—			COMPL.
540-X BUTT PAD	1(Exc)	100	—	100	—	100	—	100	—	100	—	100	—	100	—			COMPL.
"	2(Exc)	100	—	100	—	100	—	100	—	100	—	100	—	100	—			COMPL.
100 RECEIVED 2-20-74	1	100	—	100	—	100	—	100	—	100	—	100	—	100	—			COMPL.
1 W. (PULISH PART)																		
READING PL 14-3-74	12,13	100	—	100	—	100	—	100	—	100	—	100	—	100	—			COMPL.
A-36753 (55)																		COMPL.
READING PL 14-3-74	12,13	100	—	100	—	100	—	100	—	100	—	100	—	100	—			COMPL.
A-36753 (45)																		COMPL.

COMMENTS ON STATUS:

N/C PRODUCTION STATUS

2/21/74

PART	OPER NO.	SET UP		DEBUG		RUN		QTY. COMPLETED	EST. DURA.	STATUS (IF COMPLETE)
		%	DATE	%	DATE	%	DATE			
10 BOLT	COMPL. 100	100		100		265	100 2/14/72	265		LOT 1 (COMPL.)
"						314	100 3/9/73	314		LOT 2 "
"						163	100 3/25/73	163		LOT 3 "
"						132	100 4/7/73	432		LOT 4 "
"						112	100 9/5/73	112		LOT 5 "
"						573	100 2/6/74	573		LOT 6
"						231	30	0	21 WKS	WILL START 3/1/74
40-X BUTT PDS	182	100		100		490	100 5/14/73	490		COMPL.
"						514	100 10/5/73	514		COMPL.
40-X BUTT PAD	182	100		100		297	100 3/2/73	297		COMPL.
"						525	100 5/22/73	525		COMPL.
"						395	100 11/27/73	395		COMPL.
3200 TOR LOCK	60	100		100		2047	100 11/13/73	2047		COMPL.
3200 BARREL ASSEM.	360	100		100		234	100 10/23/73	234		COMPL.
4100 BARREL	1	100		100		343	100 12/11/72	343		COMPL.
"						111	100 4/27/73	111		
"						222	100 5/31/73	222		
"						106	100 6/26/72	106		
"						624	100 10/16/72	624		
TOTAL									135	

COMMENTS ON STATUS:

N/C PRODUCTION STATUS

2/21/74

PART	OPER NO.	SET UP		DEBUG		RUN		QTY. COMPLETED	EST. DURA.	STATUS (IF COMPLETE)
		COM. %	DATE	COM. %	DATE	COM. QTY %	DATE			
P100 GUNTEL	1	100	—	100	—	254	100 1/4/74	254		COMPL.
"	1	100	—	100	—	116	100 2/1/74	116		COMPL.
SS (1/4 SHORT)	1	100	—	100	—	200	100 1/10/73	200		"
"						636	100 4/17/73	636		"
"						298	100 8/9/73	288		"
"						417	100 11/1/73	417		"
"						192	100 11/8/73	192		COMPL.
"						20	100 5/2/73	20		"
INERT TRAT. SPRING ARM CARTRIDGE	122	100	—	100	—	9	100 7/3/73	9		"
"						112	100 7/27/73	112		COMPL.
"						1300	100 11/30/73	1300		COMPL.
P1-S RECEIVER (100) DR. NAL (100) SIGHT NAL	182	100	—	100	—	150	100 10/5/73	450		COMPL.
"						4	100 11/11/73	4		COMPL.
200 RECEIVER (100) DR. NAL (100) SIGHT NAL	1	100	—	100	—	4	100 12/5/73	4		"
12-X 50.0 MG. DESOL. (100) SIGHT NAL	1	100	—	100	—	4	100 12/5/73	4		"
"	2	100	—	100	—	4	100 12/6/73	4		"
"	3	100	—	100	—	7	100 12/21/73	7		"
P2-X 50.0 MG. ASSEMBLY (100) SIGHT NAL	12,3	100	—	100	—	7	100 1/21/74	7		"
STANDARD 50.0 MG. (100) SIGHT NAL	45	100	—	100	—	758	100 2/25/74	300	10 Days	
540-X BUTY PAD	2	100	—	100	—	800	100 2/27/74	440	7 Days	

COMMENTS ON STATUS: