

N/C MAINTENANCE

XLO 108E 3 Axis Contouring

Difficulties encountered programming X & Y axis in circular and Z axis in linear have been corrected. The UMAC 7 control as received did not have this capability.

Positool 900 3 IPM feed problem

Autonumerics has informed us of the possibility of losing motor pulses at 3 IPM because of motor resonance. This situation is easily avoided by programming around 3 IPM.

Auto numerics will correct this as quickly as possible.

N/C Status Report Attached.

REPORTS ATTACHED

Model Shop Work Load

Numerical Control Work in Progress.

Plastic Research Lab.

C.B. Workman: bd
Illion Research Division
Attached