

3-POSITION SAFE

PRESENT

PREPARED

M/40 XC-XR FINAL ASSY

OPER. 175 FINAL ASSY

" 307-H FINAL INSP

M/700 FINAL ASSY

OPER. 175 ASSUM ACTION (GFA-186)

" 310 FINAL INSP. (Z-423)

M/700 RECEIVER R.H. #35225

OPER. 167 (M-84) (24754)

M/40 XC-XR RECEIVER #3575

OPER. 167

M/700 RECEIVER L.H. #E-33265

OPER. 167

M/700 SAFETY ASSY L.H. #E-33265

OPER. 6-10-17-20-24-28-32-34

M/700 SAFETY ASSY L.H. #E-33265

Copy of Specs.

M/700-XC-XR SAFETY L.H. #E-33265

\$9.047/c

M/700 SAFETY L.H. #E-33265

\$9.256/c

M/700-XC SAFETY DETENT SPRING #E-15363

\$4.233/c

M/700 SAFETY DETENT SPRING L.H. #E-20557

\$4.270/c

M/700 SAFETY DETENT SPRING

M/700 SAFETY DETENT SPRING L.H. #E-20557

\$5.027/c

Final Assy + check safe on unlock position

Final Insp + check safe on unlock position

Assum Action + check safe on unlock position

Final Insp + " " " " " " " " " " " "

167
+
OPER. 167-2 stamp "U"

167
+
OPER. 167-2 stamp "U"

167
+
167-2 stamp "U"

Same as present

Same as present

Intense Insp 9.00/c

Intense Insp 9.00/c

Intense Insp 9.30/c

Intense Insp 9.30/c

Same

Intense

5.00

additional time to check rifle at 0 setting
from position 400 final inspection

1. Push safe on "U" .010
2. Remove bolt (should come out) .039
3. Reassemble bolt .039
4. Try to fire (should not) .011

.099 MIN. = .165 HRS/c

Add. 181 HRS/c

Final Assy #220

Final Insp .691

STAMP RECEIVER OPER. 167

ADD 012 MIN. or 030 HRS X 3.03 = 075 1/2

JP