

5 Position Tape

M/P

MODEL 00-40KC COMPONENT SAFETY ASSEMBLY - RIGHT
DATE 1-3-75 COMPUTER Kent

PART NO. B-26535

COMPUTER Knowledge

HAN =

SHEET 1 OF 1

1-18-53

MODEL 700-LH COMPONENT SEVEN ASSEMBLY (LEFT) PART NO. 32-399
DATE 1-3-75 COMPUTER KOWALSKI SHEET 1 OF 1

1-12-63

PROCESS ENGINEERING ESTIMATE - TRIAL AND PILOT SHEET

• SEQUENCE OF OPERATIONS •

MODEL 700-40X-C-R COMPONENT SAFETY -(RIGHT HAND)

PRINT
PART NO. C-15370

DATE 1-3-75

COMPUTER KOWALSKI

SHEET 1 OF 1

OPER NO.	OPERATION NAME	MACHINE	DEPT. NO.	HOURS DESIGN	HOURS BUILD
	<u>NOTE: PURCHASE FROM STAMPING VENDOR</u>				
	Pieces -	\$ 90 ⁰⁰ /M			
	Tooling -	\$ 2700 ⁰⁰ APPROX.			
	PURCHASE INSPECTION	BENCH - COMPARATOR,			
		DIAL BATEGA D-84592 ALER	15	45	
		CONE FIXTURE NEW	15	45	
		COMP. SCREEN II	10	-	
		(BALANCE OF GAGES FLOW) AY	-	-	
		MITO SAFETY			
	TO PURCHASE PARTS STORAGE				
	TOTAL				

- 3 POSITION SAFE -
 PROCESS ENGINEERING ESTIMATE - TRIAL AND PILOT SHEET
 • SEQUENCE OF OPERATIONS •

MODEL 700
 DATE 1-3-75

COMPONENT SAFETY (LEFT HAND)
 COMPUTER KOWALSKI

M/PENT
 PART NO. C-90556

OPER. NO. OPERATION NAME MACHINE DEPT. NO. HOURS DESIGN HOURS BUILD
 SHEET 1 OF 1

Note

PURCHASE FROM STAMPING VENDOR

PRICE - \$ 90.00 / M

TOOLING - \$ 2700.00

PURCHASE INSPECTION

BEUCH - COMPARATOR

<u>DIA. BASE GA D-30039</u>	<u>ALTER</u>	<u>15</u>	<u>45</u>
<u>COMP. FIXTURE</u>	<u>NEW</u>	<u>15</u>	<u>45</u>
<u>COMP. SCREEN</u>	<u>"</u>	<u>10</u>	<u>"</u>
<u>BALANCE OF GAGES</u>	<u>AM</u>	<u>"</u>	<u>"</u>

TO PURCHASE PARTS STORAGE

1-10-03

TOTAL