

## PROCESS ENGINEERING ESTIMATE - TRIAL AND PILOT SHEET

• SEQUENCE OF OPERATIONS • (RIGHT HAND)

MODEL 700-404-R-COMPONENT SAFETY DETENT SPRING

PART NO. M/P B-15363

DATE 1-6-75

COMPUTER KONALSKI

SHEET 1 OF 1

1-18-63

• SEQUENCE OF OPERATIONS • (LEFT HAND)

K/P

MODEL 100 L. 1

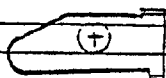
COMPONENT SAFETY DETENT SPRING

PART NO 3 00557

DATE 1-6-75

COMPUTER Knowledge

SHEET 1 OF 1

| OPER NO.                      | OPERATION NAME                                                                    | MACHINE             | DEPT. NO. | HOURS DESIGN | HOURS BUILD |
|-------------------------------|-----------------------------------------------------------------------------------|---------------------|-----------|--------------|-------------|
| NOTE:                         |                                                                                   |                     |           |              |             |
| PURCHASE FROM SPRING VENDOR - |                                                                                   |                     |           |              |             |
|                               |  | PRICE - \$ 43.00    | M         |              |             |
|                               |                                                                                   | TOOLING - \$ 900.00 | Approx    |              |             |
| PURCHASE INSPECTION           |                                                                                   |                     |           |              |             |
|                               | BENCH - COMPARATIVE                                                               |                     |           |              |             |
|                               | COMP. SECTION                                                                     | NEW                 | 6         |              |             |
|                               | " FUTURE                                                                          | AV                  | -         |              |             |
|                               | WIDTH GA                                                                          | "                   | -         |              |             |
|                               | MICRO-SPLIT PLUG GA                                                               | "                   | -         |              |             |
| TO PURCHASE PARTS STORAGE -   |                                                                                   |                     |           |              |             |
| TOTAL                         |                                                                                   |                     |           |              |             |

TOTAL