

Rev. check 1/1/78 563

INTERIM OPERATION AUTHORIZATION		CHANGE NO. <u>215554</u>																													
<p>"S" INTERIM OPERATION</p> <p>"T" INTERIM OPERATION (DEPT. TO GET CREDIT FOR STD. LABOR & EXPENSE)</p> <p>"S" AUTHORIZATION _____ Process or Chem. & Met. Engr.</p> <p>"S" RE-ISSUE AUTHORIZATION _____</p> <p>"S" OPERATION GOOD FOR 2, 3 MO. PERIODS MAX. "T" OPERATION GOOD FOR 4, 6 MO. PERIODS MAX.</p>	<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 50%;">"S" INITIATED</td> <td style="width: 50%;">EXPIRES</td> </tr> <tr> <td>"S" REISSUE</td> <td>EXPIRES</td> </tr> <tr> <td>"T" INITIATED <u>1/13/77</u></td> <td>EXPIRES <u>7/13/77</u></td> </tr> <tr> <td>"T" 1st REISSUE <u>7/13/77</u></td> <td>EXPIRES <u>1/13/78</u></td> </tr> <tr> <td>"T" 2nd REISSUE</td> <td>EXPIRES</td> </tr> <tr> <td>"T" 3rd REISSUE</td> <td>EXPIRES</td> </tr> </table>	"S" INITIATED	EXPIRES	"S" REISSUE	EXPIRES	"T" INITIATED <u>1/13/77</u>	EXPIRES <u>7/13/77</u>	"T" 1st REISSUE <u>7/13/77</u>	EXPIRES <u>1/13/78</u>	"T" 2nd REISSUE	EXPIRES	"T" 3rd REISSUE	EXPIRES																		
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<p>PROCESS RECORD REVISED:</p> <p>PART NAME <u>FINAL PISTOL ASSY</u></p> <p>PART NUMBER _____</p> <p>MODEL <u>XP-100</u></p> <p>REQUESTED BY <u>PRODUCTION</u></p>	<p>PROCESS ENGINEER <u>R. J. Crossen</u></p> <p>DEPT. # _____ WILL BE RESPONSIBLE TO PICK UP AND REWORK _____ COMPONENTS BEYOND THIS OPERATION.</p>																														
<p>OPERATION NO. <u>170 T</u> NAME <u>ADJUST SAFETY</u> DEPT. <u>13</u></p> <p>OPERATION NO. _____ NAME _____ DEPT. _____</p>																															
<p>DESCRIPTION OF CHANGE & REASON <u>ADDED OP. 170 T TO COVER THE WORK NECESSARY TO CONVERT M1600 SAFETY FOR USE ON THE XP-100 AND TO STANDARDIZE LABOR.</u></p>																															
<p>EQUIPMENT COST FOR CHANGE - PUT ESTIMATED COST UNDER ITEM</p> <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="width: 20%;">TOOLS & GAGES</th> <th style="width: 20%;">CUTTING TOOLS</th> <th style="width: 20%;">MACHINE OR EQUIPMENT</th> <th style="width: 20%;">PLANT LAYOUT</th> <th style="width: 20%;">TOTAL COST</th> </tr> </thead> <tbody> <tr> <td colspan="5">DESCRIPTION OF COST _____</td> </tr> </tbody> </table>		TOOLS & GAGES	CUTTING TOOLS	MACHINE OR EQUIPMENT	PLANT LAYOUT	TOTAL COST	DESCRIPTION OF COST _____																								
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