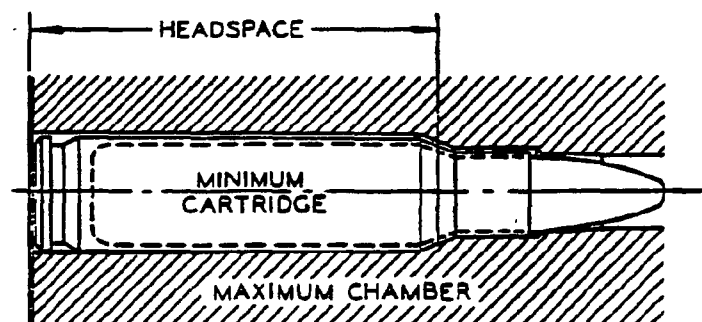
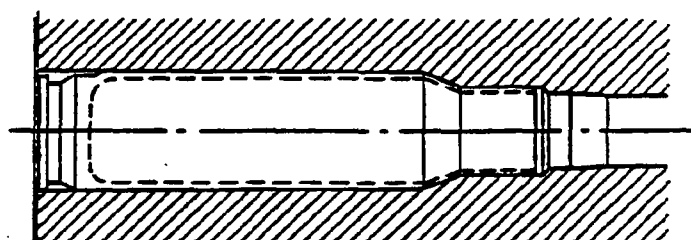


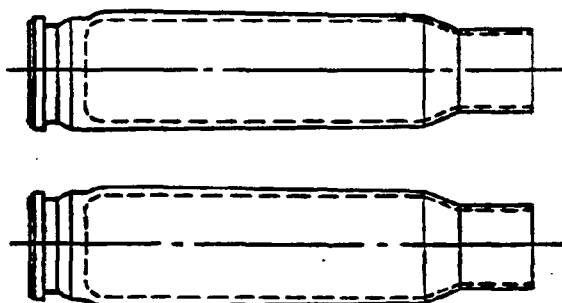
CARTRIDGE CASE EXPANSION
(ILLUSTRATION)



BEFORE FIRING



AFTER FIRING



FIRED CASES

REV. DATE	APPROVED DATE	REVISION DESCRIPTION	CARTRIDGE CASE EXPANSION
			DRAWN <u>L.R.</u> APPROVED <u>10-5-75</u>
			S A A M I