

SAAMI TECHNICAL COMMITTEE MANUAL  
VOLUME VII, CENTERFIRE RIFLE

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### INSPECTION AND TESTING

See Appropriate Section in this Manual

#### Mechanical Inspection Before Firing

Visual (manufacturer's standards)  
Dry Firing Function (manufacturer's standards)  
Headspace  
    Equipment - Headspace Gages  
Trigger Pull  
    Equipment - Trigger Pull Scale or Weight  
Function of Safety Devices  
Disconnecter Operation

#### Proof Fire and Stamp As Necessary

#### Test Firing As Necessary

Accuracy  
Center of Impact  
Function  
Fired Case Inspection

All firearms shall be inspected for the presence of live ammunition prior to removal from range.

#### Final Inspection

Headspace  
    Equipment - Headspace Gages  
Visual (manufacturer's standards)  
Dry Firing Function (manufacturer's standards)  
Presence of markings showing caliber, serial number and manufacturer's identification.

Method of application of testing procedures is at the option of the test facility.