

B. (CON'T)

6. Now that the indicator has been calibrated to the crusher, \* REMOVE the crusher and place it into the chamber of the rifle. Make sure that that the rim of the crusher is seated against the chamber face. (Figs. #5#6)

Fig. No. 5

Fig. No. 6

7. Slowly close the bolt. Be sure that the bolt is is fully closed and/or locked up. On:
  - Autoloading Rimfires there is no locking system. This means that the bolt doesn't lock into position. In this case you must make sure that the bolt is fully closed to obtain an accurate indent measurement. (Fig.#7)
  - Bolt Action Rimfires, the bolt handle must be locked down. (Fig.#8)
  - Pump Action Rimfires, the disconnecter must be in its' down position, protruding below the bow of the the trigger guard. (Fig.#9)

Fig. No. 7

Fig. No. 8

Fig. No. 9

- \* If the rimfire is an autoloader, be sure to hold a thumb securly on the bolt handle to prevent an injury to the fingers if the bolt prematurely closes.