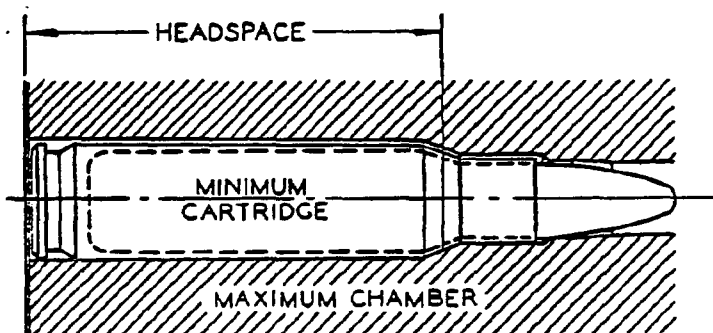
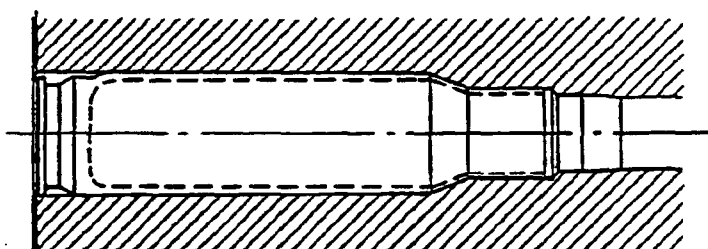


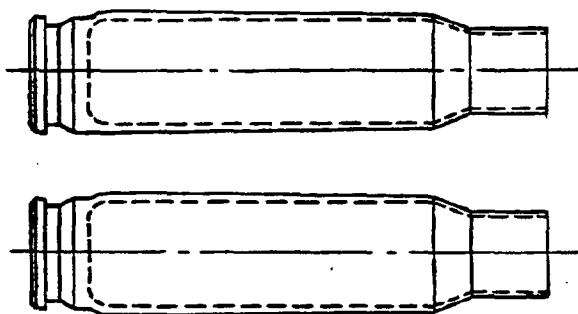
CARTRIDGE CASE EXPANSION
(ILLUSTRATION)



BEFORE FIRING



AFTER FIRING



FIRED CASES

REV. DATE	APPROVED DATE	REVISION DESCRIPTION	CARTRIDGE CASE EXPANSION
			DRAWN <i>L.R.</i> APPROVED 10-5-79
			S A A M I