

REMINGTON ARMS COMPANY, INC.

INTER-DEPARTMENTAL CORRESPONDENCE



"CONFINE YOUR LETTER TO ONE SUBJECT ONLY" _____

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February 20, 1979

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XP100 - COMPONENTS

The following items must be completed on components to agree with M/D and processing.

Sear Safety Cam

1. More blanks from P/M. Corrections needed in P/M tooling to distinguish M/600 SSC from M/700-XP100 SSC.

Safety Arm

1. Additional lot of approximately 2,000 components to be machined to .301 radius in R & D.
 - a. Parts received - 2/14.
 - b. To R & D at 2/20.
 - c. To Production for balance of process at 2/28. (Partial lots as needed to make schedule.)
2. M/D corrections needed at vendor.
 - a. Drawings to vendor by 2/19.
 - b. Vendor to supply date when correction completed.
3. Scrap old sytle (from assembly) and removed from guns in assembly and warehouse. Completed by 2/23. Balance to be scrapped when removed from warehouse.

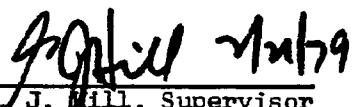
Trigger

1. Investigate die modifications in P/M to eliminate mill operation.
2. Correct P/M coin operation to make 90° locating surface.
3. Measure squareness of hole after drill jig was corrected in Tool Room.
4. Change M/D, as required, to make sides of trigger parallel after coin.

Assembly

1. Status of sear lift gages C-44581 as of 2/19/79 out for quotes.

by


G. J. Hill, Supervisor
Process Engineering -
Current Products

GJH/bdm