

OP #	PROCESS DESCRIPTION	MACHINE DESCRIPTION	Capital \$	Ops. \$	Depart. Number	Depart. Labor \$	Total % Overhead
10	press handle on bolt bodt	mlead press fixture gage	\$ 15,000.00 \$ 1,100.00 \$ 800.00	\$ 800.00	8560	\$ 16.09	276.80%
20	braze handle on body	braze machine fixture gage	 \$ 15,000.00 \$ 1,100.00	\$ 800.00	8560	\$ 16.09	276.80%
30	deplate	material handling		\$ 800.00	8551	\$ 18.39	240.20%
40	magnaflux				8502	\$ 16.93	233.30%
50	inspect				8551	\$ 18.39	240.20%
70	rotoblast	fixture	\$ 1,500.00	\$ 400.00	8551	\$ 18.39	240.20%
80	color	material handling	\$ 2,000.00	\$ 400.00	8551	\$ 18.39	240.20%
	Totals		\$ 36,500.00	\$ 4,000.00			