

MODEL XP-100 BOLT ACTION PISTOL

221 REM.



THE REMINGTON XP-100 is a single shot, high power pistol designed for extreme accuracy and long range shooting. The receiver is drilled and tapped for telescope sight mounts. The receiver is fitted with removable plug screws that may be removed for mounting receiver sights or telescope mounts. Trigger

adjustment is factory sealed to provide correct weight of trigger pull.

SAFETY (Fig. 1) — The safety is located on right rear of receiver. To operate, rotate safety rearward to the ON SAFE position. With safety in this position, trigger cannot be pulled to fire pistol. Bolt handle can be raised to open action.

FIRE — Rotate safety fully forward. Trigger can be pulled to fire pistol and bolt handle raised to open action.

TO LOAD — Before loading pistol make sure barrel is clear, free of heavy oil, grease or any obstruction. Open action. Place safety ON SAFE. Load cartridge upon loading incline in receiver, close bolt and lower bolt handle to lock action.

TO UNLOAD — Raise bolt handle and carefully open action to extract cartridge from barrel chamber. Cartridge can then be easily removed.

SIGHT ADJUSTMENT — The XP-100 has a front sight of the fixed blade type that is not adjustable. The rear sight may be adjusted for both windage and elevation (Fig. 2). A small wrench is supplied with the pistol for this purpose.

WINDAGE — Loosen windage screw and move rear sight leaf to left or right to desired position. Tighten screw. Moving leaf to right will move bullet impact on target to right. Moving to left will move bullet impact to left.

ELEVATION — Loosen elevation screw, raise or lower rear sight eyepiece to desired position and tighten screw. Raising eyepiece will increase range or raise bullet impact on target. Lowering eyepiece will decrease range or lower bullet impact on target.

CLEANING AND CARE — Caution: Before cleaning make sure there is no cartridge in the barrel chamber. Cleaning of barrel or bolt is more easily done with bolt removed. To remove bolt, press down on front of bolt release with a small, flat key or screwdriver. Bolt release is located in left rear of bolt channel in receiver. (Fig. 3) Withdraw bolt from receiver. When cleaning barrel use lightly oiled, soft cloth. Clean from breech to muzzle. Scrub barrel bore and cartridge chamber with a good solvent, if necessary. Wipe dry and re-oil bore and chamber very lightly. Clean bolt or bolt parts with a good petroleum solvent. Brush bolt face to remove shooting residue. Re-oil lightly and lubricate cam surfaces on bolt to prevent wear. If necessary to clean firing pin assembly, pull firing pin head back until coin or similar piece can be inserted in slot near back edge of firing pin head (Fig. 4). Hold bolt handle and turn bolt plug until firing pin assembly can be removed from bolt. Clean, re-oil lightly and reassemble in reverse. Removal of stock is not recommended unless for replacement of fore-end weights or fire control parts. See exploded view.

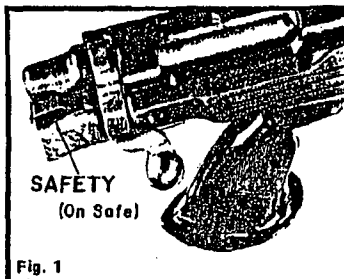


Fig. 1

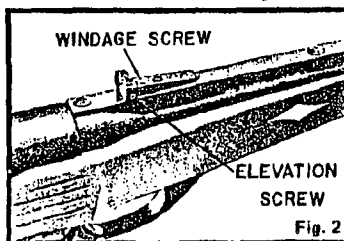


Fig. 2

To replace bolt into receiver push safety forward, align bolt lugs to receiver and push bolt forward.

After handling, wipe all steel parts. Moist fingerprints can cause rusting unless removed. After using in wet weather always wipe steel parts with oil. Abrupt temperature changes can cause condensation and wetness; therefore, special care is needed — especially to inside metal parts. For best results when shooting in freezing weather, remove excess oil. Use dry graphite if necessary to lubricate metal parts.

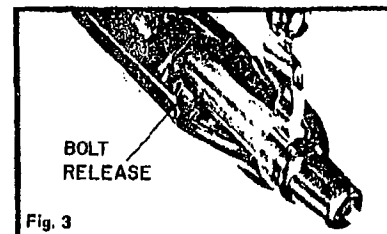


Fig. 3

FORE-END WEIGHTS (Fig. 5) — Five (5) cavities are provided inside fore-end (under barrel) for adding weights. Each cavity will hold a .38 caliber, metal case, 130 grain bullet (nose down). Barrel and action must be removed from stock to add weights. To Remove Barrel and Action: Remove bolt. Unscrew and disassemble forward and rear receiver screws. See exploded view. Lift barrel and action from stock. Insert weights and reassemble barrel and action to stock. Make certain nylon receiver screw washers (forward and rear) are in correct position against receiver during reassembly. Also that trigger balance remains centrally positioned on its pin in stock. This will enable top of balance to re-enter slot in trigger link easily. Make certain both receiver screws properly re-enter metal screw escutcheons in stock and tighten action securely.

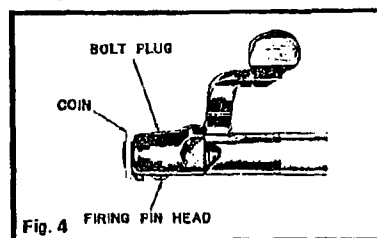


Fig. 4

MAINTENANCE — Gun should be checked periodically by a competent gunsmith to ensure proper inspection and any necessary replacement of worn or damaged parts.

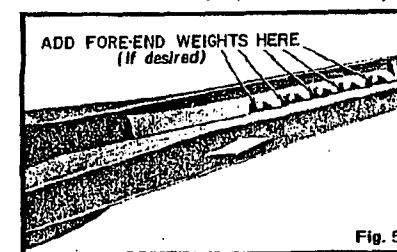
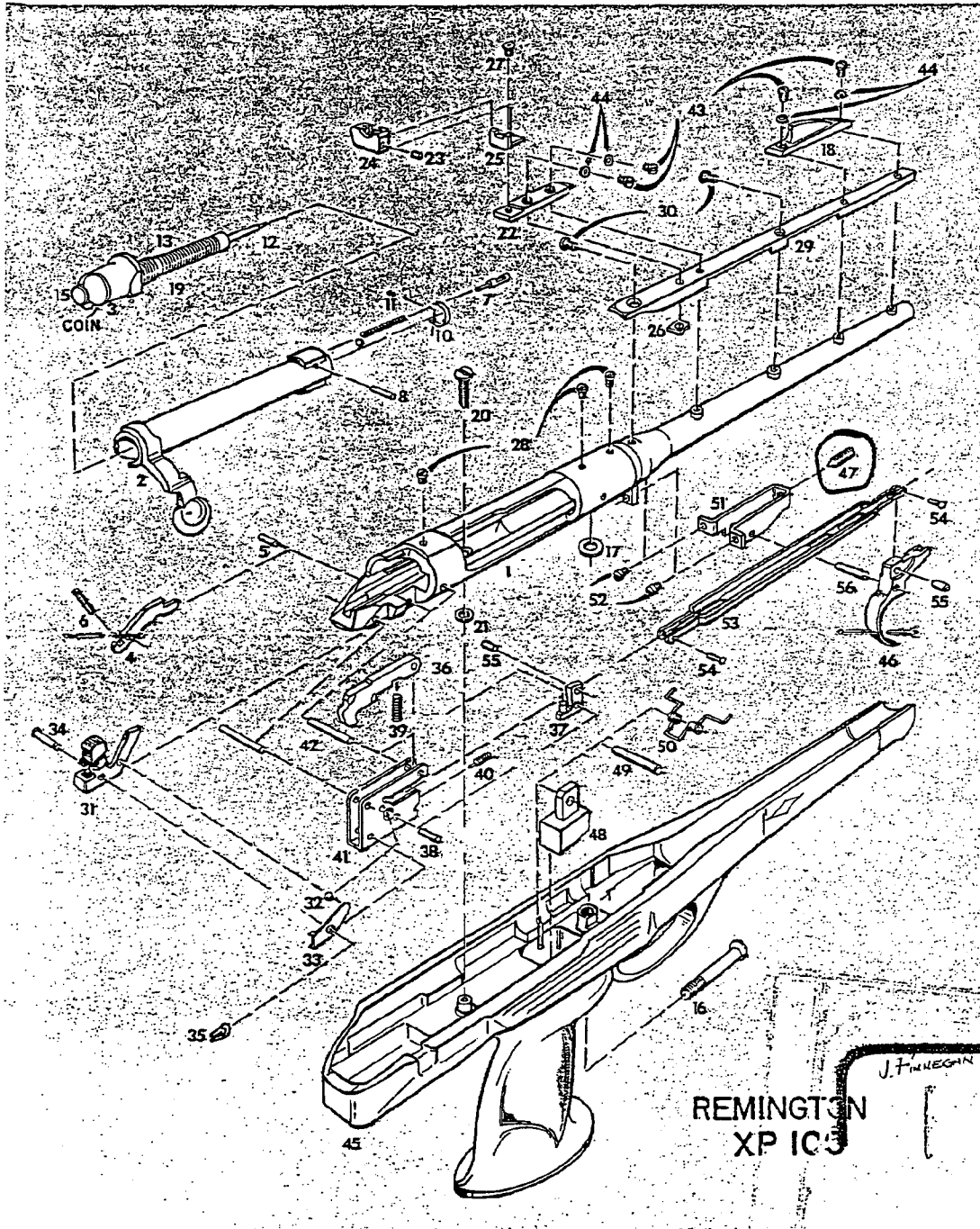


Fig. 5

IMPORTANT — Remington firearms are designed, manufactured and proof tested to standards based on factory loaded ammunition. Improperly loaded handloads can be dangerous. Remington Arms Company, Inc. cannot assume responsibility for damages or injury caused by handloads or reloaded ammunition.

MODEL XP-100 BOLT ACTION PISTOL



Send all guns for factory service and inquiries on
service and parts to
REMINGTON ARMS COMPANY, INC.
Arms Service Division
Ilion, New York 13357

All other inquiries are to be addressed to
REMINGTON ARMS COMPANY, INC.
Bridgeport, Connecticut 06602

PARTS LIST

MODEL XP-100
BOLT ACTION PISTOL

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NOTE: SEE INSTRUCTIONS FOR ORDERING PARTS

View No.	Part No.	NAME OF PART	List Price	View No.	Part No.	NAME OF PART	List Price
1		Barrel Assembly, 221 Rem. "Fireball" (Restricted)		46	15457	Trigger	\$ 1.95
2		Bolt Assembly, 221 Rem. "Fireball" (Restricted)		47	15469	Trigger Adjustment Screw	.50
		Bolt Final Assembly, 221 Rem. "Fireball" (Restricted)		48	15470	Trigger Balance	1.00
3	15676	Bolt Plug	\$ 3.85	49	15471	Trigger Balance Pin	.75
4	15446	Bolt Stop	1.05	50	15472	Trigger Balance Spring	.75
5	24484	Bolt Stop Pin	.40	51	15473	Trigger Housing	4.45
6	15413	Bolt Stop Spring	.50	52	15474	Trigger Housing Screw	.40
7	17017	Ejector	1.50	53	15458	Trigger Link	1.65
8	17019	Ejector Spring	.40	54	15459	Trigger Link Pin	.60
9	17676	Ejector Pin	.40	55	15460	Trigger Link Roller	.60
10	15850	Extractor	2.35		26800	Trigger Link Assembly	10.90
11	27342	Extractor Rivet	.50	56	24483	Trigger Pin	.40
12		Firing Pin (Restricted)					
13	28600	Firing Pin Assembly	13.85				
15		Firing Pin Head (Restricted)					
16	15447	Forward Receiver Screw	1.00				
17	15485	Forward Receiver Screw Washer	.40				
18	15449	Front Sight	1.95	3089	Carrying Case		\$ 12.85
19	15411	Main Spring	.70	20467	Extractor		3.85
20	15450	Rear Receiver Screw	.60	15448	Forward Receiver Screw Escutcheon		1.75
				15451	Rear Receiver Screw Escutcheon		1.20
21	5484	Rear Receiver Screw Washer	.40				
	26840	Rear Sight Assembly	5.95				
22	15727	Rear Sight Base	1.00				
23	15733	Rear Sight Elevation Screw	.60				
24	15725	Rear Sight Eyepiece	2.80				
25	15728	Rear Sight Leaf	.75				
26	15418	Rear Sight Nut	.50				
27	15732	Rear Sight Windage Screw	.60				
	15778	Rear Sight Wrench (not shown)	.40				
28	17034	Receiver Plug Screw	.40				
29	26785	Rib	2.45				
30	15417	Rib Screw	.40				
31	91496	Safety Assembly	2.60				
32	26850	Safety Detent Ball	.40				
33	15432	Safety Detent Spring	.70				
34	17043	Safety Pivot Pin	.50				
35	17044	Safety Snap Washer	.40				
36	14269	Sear Safety Cam	1.95				
37	26845	Sear Block Assembly	4.95				
38	24477	Sear Block Pin	.40				
39	15456	Sear Block Spring	.50				
40	17053	Sear Block Stop Screw	.50				
41	15452	Sear Housing	3.85				
42	24476	Sear Pin	.40				
43	15416	Sight Screw	.40				
44	16968	Sight Washer	.40				
45	26805	Stock Assembly	21.70				

SUPERSEDED and SERVICE PARTS

3089	Carrying Case	\$ 12.85
20467	Extractor	3.85
15448	Forward Receiver Screw Escutcheon	1.75
15451	Rear Receiver Screw Escutcheon	1.20

DELIVERIES ARE F.O.B. ILION, N. Y.

PARTS AND PRICES, SUBJECT TO CHANGE WITHOUT NOTICE

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