

cc: C.B. Workman
J.P. Linde
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File
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G.D. Campbell

Bolt Action Carbine

Estimated factory cost on the processing alternatives submitted for the floor plate pad and latch are complete. Following your sample reviews, please respond so that we can include these items in our parts listing. The 1980 factory costs and related investment compare as follows:

	<u>1980 Factory Cost</u>		<u>Expenditures for</u> <u>Proposed Processing</u>	
	<u>Book</u>	<u>Incremental</u>	<u>Capital</u>	<u>Operations</u>
Floor Plate Pad Zytel-Molded In House	\$.14	\$.11	\$ 8,800	\$ 1,490
Floor Plate Pad Steel	\$ 1.20	\$.86	—	\$50,160
Floor Plate Pad Finished Stamping	\$.34	\$.28	—	\$10,090
Floor Plate Pad Unfinished Stamping	\$.83	\$.61	—	\$51,380
Floor Plate Latch Delrin-Molded In House	\$ 1.20	\$.17	\$22,000	\$ 2,810
Floor Plate Latch Powdered Metal	\$.71	\$.54	\$17,490	\$16,770

J.C. Hutton, Superintendent
Industrial Engineering Section

J.C. Hutton

By: S.M. Morris

SMM/kc