

PROCESS ENGINEERING ESTIMATE - TRIAL AND PILOT SHEET

4/7/50

MODEL 122A-1215

COMPONENT

DETENT PULLER RETAINER P.O.

PART NO.

DATE 5-28-83

COMPUTER

Kowalski

SHEET 1 OF 1

TOTAL

(BOLT LOCK)

PROCESS ENGINEERING ESTIMATE - TRIAL AND PILOT SHEET

M/750 4

• SEQUENCE OF OPERATIONS •

MODEL Bolt Action
CARBINE

COMPONENT FINAL ASSEMBLY

PART NO. 1

DATE 5-28-80

COMPUTER KOWALSKI

SHEET 1 OF 1

OPER NO.	OPERATION NAME	MACHINE	DEPT. NO.	HOURS DESIGN	HOURS BUILD
	NOTE: SAME AS PROPOSED ESTIMATE FOR BOLT ACTION CARBINE DATED 4-12-80 PLUS THE FOLLOWING OPERATION CHANGE				
177	ASSEMBLY ACTION				
14	TRY SAFETY -				
	- ADD - CHECK BOLT LOCK -				
	- CLOSE BOLT - LOCK DOWN -				
	- MUST STAY IN LOCK				
	- POSITION - RELEASE				
	- BOLT LATCH TO OPEN				
	- BOLT -				
	- CLOSE BOLT - LOCK DOWN -				
	- FIRE - BOLT LATCH				
	- MUST OPEN -				
TOTAL			1	1	1