

M/700 BOLT LATCH MECHANISM

COST BY COMPONENT

T.R. Andrews

12/1/80

Component	Standard Material	Standard Labor	Direct Charges
Bolt Latch (new part, 2 drill press operations, heat treat & color)	\$.168	\$.115	\$.028
Bolt Plug (existing part + 3 special machine operations & rebur)	-	.317	.169
Bolt Assembly (existing part + 1 mill oper.)	-	.053	.101
Firing Pin Assembly (existing part + assem. oper.)	-	.092	.0001
Detent Plunger (new part, heat treat & color)	.234	.0004	.0004
Detent Plunger Spring (new part)	.013	-	-
Detent Retaining Pin (new part)	.011	-	-
Final Assembly (added inspection element)	-	.014	-
Total	\$.426	\$.6514	\$.2995