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CURRENT PRODUCT DEVELOPMENT

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Firearms Research Div.

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March 1981

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PROCESS DEVELOPMENT

One-Piece Model 700 Bolt Assembly

The production of one-piece Model 700 bolt assembly is being investigated as a cost reduction item. Two separate approaches are being studied. One starts from bar stock and utilizes standard machining techniques. The second method begins with a forging which includes not only the bolt head and bolt body, but also the bolt handle all in one piece.

Firearms Research Div.

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March 1981