

REMINGTON ARMS COMPANY, INC.

INTER-DEPARTMENTAL CORRESPONDENCE



"CONFINE YOUR LETTER TO ONE SUBJECT ONLY"

Ilion, New York
April 9, 1981

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FROM: J. W. BROOKS *JWB*

SUBJECT: TRIGGER ASSEMBLY PARTS

You are probably aware that we have stopped selling trigger assemblies for the Models 700, 788, 40XR Series, 580 Series, 590 Series and the 540X Series.

This has caused some concern with the Remington recommended gunsmiths. They have asked if the attached list of parts could be sold as non-critical. We feel they can if qualified personnel replace them.

We will have to write instructions for the field service manual for replacing these parts, and would appreciate information or notations on all items that you feel should be added concerning safe disassembly or assembly operations of the Trigger Assembly for each model. Also, checks to be made during and after reassembly to assure the Trigger Assembly works safely and satisfactorily.

JWB:T
Firearms Research Division
Attach.

MODEL 788

14246	Bolt Stop
14024	Bolt Stop Spring

MODEL 700, 40XR, 40XB, 40XB Sporter

15478	Bolt Stop Release
24476	Sear Pin
23222	Safety Detent Ball
15368	Safety Detent Spring
17044	Safety Snap Washer
24475	Bolt Stop Pin

MODEL 580, 581, 582, 591, 592

14002	Bolt Stop
14024	Bolt Stop Spring

MODEL 540X, 541S, 540XR

14509	Bolt Stop
14496	Bolt Stop Spring
14510	Bolt Stop Release

JWBrooks:T
4-8-81