

SEQUENCE OF OPERATIONS

OP. No.	OPERATION	DEPT. No.	P. No.	OPERATION	DEPT.
90	TO MAKE SAFETY ASSEMBLY #91496 Draw the following: Safety 91494 Safety Button 91495 Assemble Safety Button to Safety and Stake. 15 TO FINAL ASSEMBLY CRIB #29				
DATES AND REASONS FOR REVISIONS 12/14/77 - C.R.G. from T & P to regular - SDB - 276463					
MODEL XP-100 PART NAME Safety Assembly GA. OR CAL. 91496 PART No.					
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