

PROCESS RECORDS

DATES AND REASONS FOR REVISIONS 12/14/77 - Made T & P regular - SDR - 276163
 9/29/80-UPDATE -MRP-CHG. OP. #10 TO OP. #90 - RLS - 279125

APPROVAL AND DATES

TOOLS, GAGES AND EQUIPMENT

GA. OR GAG.

Assembly Fixture

p-43760

OPERATION DESCRIPTION

PART NO.

91496

Assemble Safety Button to Safety and Stake

PART NAME SAFETY Assembly

COOLANT

FILE UP

MODEL No. Xp-100

OPER. No. 90

TYPE MACHINE

DEPT. No. 15

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SEQUENCE L OPERATIONS

OP. No.	OPERATION	DEPT.	OP. No.	OPERATION	DEPT.
	DRAW THE FOLLOWING PARTS TO MAKE A SEAR HOUSING ASSEMBLY <u>PART #</u> Sear Housing Assembly 26790 Sear Housing Sub-Assembly 16925 Sear Safety Cam 14269 Sear Block Pin 24477 Sear Block Spring 15456 Trigger 15457 Trigger Link 15458 Trigger Link Pin 2 Req'd 15459 Trigger Link Roller, 2 Req'd 15460 Sear Block Assembly 26845 Dummy Assy Pin 2 Req'd 51468		55	Assemble Sear Housing Assembly	15
TO FINAL ASSEMBLY - CRIB #29					
DATES AND REASONS FOR REVISIONS 9/29/80-NEW-MRP-JAA-279130					
DATES AND REASONS FOR REVISIONS					
MODEL XP-100					
PART NAME Sear Housing Assembly		PAGE 1		OF 1	
GA. OR CAL.	PART No.				
	26790				

8U-8480