

REMINGTON ARMS COMPANY, INC.

INTER-DEPARTMENTAL CORRESPONDENCE

Remington
MILITARY

PETERS
MILITARY

XC: W. W. Cook
G. J. Hill
R. L. Stafford

"CONFINE YOUR LETTER TO ONE SUBJECT ONLY" _____

July 1, 1981

5-6"-7" / min

CENTER FIRE GFM HAMMER MARK

PRESENT: J. A. Harter
H. J. Baylor
J. J. Kroll

K. L. Taylor
C. F. Ciecko

A meeting was held on June 30, 1981, to discuss the affect on Hammer Marks of slowing down the G.F.M. feed rate to 8 inches per minute. It was decided to run the last 1400 barrels of a M/700, 30-06 caliber production run on only two machines at 8 inches per minute.

The following assignments were made:

- A. Produce the last 1400 M/700 Barrel Blanks on #8 and #9 GFM's only. Place "KEEP SEPARATE" tickets on each 'H' frame.
H. J. Baylor
- B. Set the feed rate on #8 and #9 GFM at 8 I.P.M. Supply Process Engineering tickets.
C. F. Ciecko
- C. Process the lot thru Department 58 and notify Engineer when quantities of approximately 400 are ready for black oxide.
K. L. Taylor

CENTER FIRE GFM HAMMER MARK - Contd.

D. Color quantities of approximately 400 barrels daily
and check for hammer marks.

J. J. Kroll
C. F. Ciecko

by *C. F. Ciecko*
C. F. Ciecko
Process Engineer

CFC/cac