

J.P. LINDE

REMINGTON ARMS COMPANY, INC.

INTER-DEPARTMENTAL CORRESPONDENCE

Remington
SUPPLY

PETERS
SUPPLY

XC: R.J. Orf
R.J. Sanzo

"CONFINE YOUR LETTER TO ONE SUBJECT ONLY" _____

File Bolt action carbine

Ilion, New York
January 13, 1982

To: J.W. Brooks

From: B.C. Prosser *BCP*

BAC STOCK CONTINGENCY PLAN

Next scheduled machining of a Bolt Action Carbine master stock will take place approximately February 1, 1982. If it is then necessary to go to the contingency plan, an additional master stock will be machined in its entirety except for the pistol grip area.

Machining of the pistol grip area will be performed as on earlier stocks using a saw cutter to machine cross-section profiles and the surfaces between these sections blended manually in the Tool Room.

The time frame for this plan is as follows:

Master stock less pistol grip area February 4, 1982

Master stock with cross-section profiles machined ready for Tool Room
February 15, 1982

Cross-section data to be used for machining pistol grip profiles will be the same data that is currently being developed for Process. This data is perpendicular to the barrel centerline rather than the centerline of rotation. Therefore, additional work required to dimensions these profiles will be minimal.

Firearms Research Division
BCP:m