

REMINGTON ARMS COMPANY, INC.

INTER-DEPARTMENTAL CORRESPONDENCE

Remington
DUPONT

PETERS
DUPONT

XC: H.C. Munson
G.E. Fletcher
W.W. Cook
J.P. Linde
G.J. Hill

C/F HAMMER MARKS

Review - Andy

"CONFINE YOUR LETTER TO ONE SUBJECT ONLY"

B.G. Hill

What is the story on this?

J.A. Harter

February 5, 1982

RE: Centerfire Bbl. GFM Marks (Hammer Marks?)

We have a condition that continues to exist on our Centerfire Barrel GFM operation.

If we run our machines at the feed rate set in the Process Record (10" per min.), we get marks (hammer marks?) inside the barrel the whole length of the bore. If we lower our feed rate anywhere between 8 to 9½" per min., the marks do not appear to be so pronounced or obvious.

This is probably true - but can we make our schedule.

I have contacted Engineering on numerous occasions on this subject, but nothing seems to materialize from our discussions. I have also requested that Engineering give us a sample barrel to place on the job for the operators to use as a guide, but I have not received any response on this request either.

Incorrect

We are working on a program with the Polish operations. Wendell has a program going.

I realize Engineering has certain priorities in work scheduling and perhaps my items do not rank very high on their list. However, while I am waiting for some progress to be made in these areas, I am losing production on a daily basis and also generating unnecessary off standard hours.

All the help I can receive in getting a solution to this undesirable condition will be appreciated.

D.T. Baldwin, Foreman
Centerfire Barrel Mfg.

DTB:dw