

**REMINGTON ARMS COMPANY, INC.**

INTER-DEPARTMENTAL CORRESPONDENCE



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"CONFINE YOUR LETTER TO ONE SUBJECT ONLY" \_\_\_\_\_

February 11, 1982

TO: J. S. Martin  
FROM: F. E. Martin  
SUBJECT: M/7 Development Program

The M/7 development program has, to date, been an informal program. To facilitate the completion of this rifle; a formal program should be started with:

- Marketing and Research defining the M/7 status, i.e., replacement, Limited Edition, custom, etc.
- Research complete a third prototype incorporating added design features
- Testing of design be started

A M/7 bolt action rifle with these features could be introduced in 1984:

- Stock (new)
- Receiver - octagonal (outside new)
- Light firing pin (new)
- Hammer forge barrel - smooth (new)
- Heavy barrel lug (new)
- Long action only (calibers)
- New bolt handle (new)
- No bind follower - 83 guns

- M/700 Guard and floor plate
- Fire control (blocked trigger and sear) (new)
- Safety same as present
- Scope ring (new)
- Bolt lock on bolt plug

A M/7 bolt action rifle with these added features could be introduced in 1985:

- Stock (new M/7)
- Receiver - octagonal - new with integral scope mount
  - New fire control
  - New trigger
  - New safety system
  - Bolt lock on bolt plug
- Hammer forge barrel
  - Slimmer contour
  - Target crown
  - Improve accuracy
- Heavy barrel lug and improved bedding (glass?)
- Long and short action - added calibers
- New bolt handle
- New extractor design (1911 style)
- New feed system complete
  - Smoother
  - Detachable magazine box
  - Function superior

- Jeweled follower and bolt
- Classic calibers - 250 Sav. 257 Roberts 35 Whalen 7 x 57 8mm Mauser  
22 Chetach 4100 + F.P.S.
- No sights
- Relocate safety
- Alternate stock material
- New hidden style sling swivels

FEM:ws