RD-49-3

REMINGTON ARMS COMPANY, INC.

INTER-DEPARTMENTAL CORRESPONDENCE

Remineton.

PETERS

October 19, 1982

"CONFINE YOUR LETTER TO ONE SUBJECT ONLY"_

TO:

W. Bryant

FROM:

D. Ricci

REFERENCE:

Replacement Tooling to Produce M/700 Short Trigger Guard

and Floor Plate

We have been advised by our current supplier, Doehler-Jarvis, that due to dimensional instability, surface integrity, excessive maintenance costs, etc. (die fatigue), a die replacement is required.

The last replacement was back in 1976. Remington has been assessed an approximate \$.03 charge per piece over the years toward replacement costs. Unfortunately, due to increase costs, etc., insufficient funds have been accumulated.

Basically, Doehler's replace recovery has totaled \$7,748.00. To make full replacement, Remington must furnish an additional \$7,888.00. Therefore, please advise a charge account number to be used so that I may issue the purchase order.

Normal tool build is approximately 12 weeks, plus additional time for sample approvals, plus time for a production order. The MRP forecast for exhausting current inventory is Jan. 1983 provided there is no excessive scrap. The next short action run is schedule in the second quarter of 1983.

To insure continuity of Production, a purchase order must be issued. If accounting can not respond by 11-5-82, may I charge 0403 (Purchase Parts) and rectify the correct charge account after the fact?

DDR/y

cc: D. Anderson

G. Campbell

R. Long

File