

OP #	PROCESS DESCRIPTION	MACHINE DESCRIPTION	Capital \$	Ops. \$	Depart. Number	Depart. Labor \$	Total % Overhead	Std. Run Hours	Material \$	Labor \$
	Material (Blank 94523)								\$ 3.35	
16	Cutoff, Heat, Manual upset Tooling		\$ 13,000.00	\$ 1,000.00	8173	\$ 15.89	397.98%	0.034889		\$ 0.5
18	Machine straighten				8173	\$ 15.89	397.98%	0.007991		\$ 0.1
			\$ 13,000.00	\$ 1,000.00					\$ 3.35	\$ 0.6

~AUTOFIL