



.222 CALIBER

MODEL 7

MODEL 700 AGL & 204

921321

RECEIVER MEASUREMENTS

MODEL 7

(11 RIFLES)

DWG. NO.	SERIAL No.	DWG. DIMENSIONS			ACTUAL DIMENSIONS
		MIN.	MAX	MEAN	
	MEASUREMENT No.				
C-91877	1.	.1640	.1670	.1655	1.710
	2.	.015	.018	.0165	.015
	3.	13° REF. L			13°
	4.	.245	.255	.250	.240
	5.	1.985	1.995	1.990	2.005
	6.	.015	.018	.0165	.016
	7.	.755	.765	.760	.900
	8.	.020 R			.005 R
	9.	32			13
	10.	.055	.065	.060	.078
	11.	30°			30°
D-91876	12.				
	13.				
	14.	4.415	4.420	4.4175	4.418
	15.	7/16 R. TYP.			NONE
	16.	.535	.545	.540	.546
	17.	.968	.978	.973	.969
	18.	.150 R TYP.			.150 R TYP.
	19.	.072 GAGE			.072
	20.	2.936	2.944	2.940	2.938
	21.	1/8 R			1/8 R
	21a.	.030 R MAX			.030 R
	22.	.835	.845	.840	.851
	23.				
	24.	37°			37°
	25.	.282	.288	.285	.288
	25a.	.282	.288	.285	.288
	26.	.116	.124	.120	.121
	27.	.263	.265	.264	.265
	28.	.700	.703	.7015	.700
	29.	.449	.452	.4505	.451
	30.	.015	.025	.020	.025
	31.	30°			30°
	32.	.025 R			.005 R
33.	ROUND OFF SHARP CORNERS			SHARP	
34.	45°			45°	
35.	.624	.634	.629	.630	
36.	.004	.004	±.004	1.000 - .004	
37.	46° 18'			OK	
38.	23° 9'			OK	