

RECEIVER MEASUREMENTS

MODEL 7 (11 RIFLES)

DWG. NO.	SERIAL No.	DWG. DIMENSIONS	ACTUAL DIMENSIONS
		MIN. MAX. MEAN	
	MEASUREMENT No.		
	1	.1640 .1670 .1655	1.670
	2	.015 .018 .0165	.014
	3	13° REF. L	13°
	4	.245 .255 .250	.250
	5	1.985 1.995 1.990	1.990
	6	.015 .018 .0165	.016
	7	.755 .765 .760	.760
	8	.020 R	.020 R
	9	32	32
	10	.055 .065 .060	.060
	11	30°	30°
	12		
	13		
	14	4.415 4.420 4.4175	4.420
	15	7/16 R. TYP.	7/16 R. TYP.
	16	.535 .545 .540	.543
	17	.968 .978 .973	.970
	18	.150 R TYP.	.150 R TYP.
	19	.072 GAGE	.072
	20	2.936 2.944 2.940	2.942
	21	1/8 R	1/8 R
	21a	.030 R MAX	.030 R
	22	.835 .845 .840	.835
	23		
	24	37°	37°
	25	.282 .288 .285	.287
	25a	.282 .288 .285	.287
	26	.116 .124 .120	.119
	27	.263 .265 .264	.264
	28	.700 .703 .7015	.702
	29	.449 .452 .4505	.450
	30	.015 .025 .020	.020
	31	30°	30°
	32	.025 R	.025 R
	33	ROUND OFF SHARP CORNERS	SHARP P.
	34	45°	45°
	35	.624 .634 .629	.634
	36	.004 .004 ±.004	.004
	37	46° 18'	OK
	38	23° 9'	OK