

RECEIVER MEASUREMENTS

MODEL 7

(11 RIFLES)

| DWG.    | SERIAL No.      | DWG. DIMENSIONS         |       |        | ACTUAL      |
|---------|-----------------|-------------------------|-------|--------|-------------|
| NO      | 7602473         | MIN.                    | MAX   | MEAN   | DIMENSIONS  |
|         | MEASUREMENT No. |                         |       |        |             |
| C-91877 | 1.              | .1640                   | .1670 | .1655  | .1720       |
|         | 2.              | .015                    | .018  | .0165  | .015        |
|         | 3.              | 13° REF. L              |       |        | 13°         |
|         | 4.              | .245                    | .255  | .250   | .210        |
|         | 5.              | 1.985                   | 1.995 | 1.990  | 2.010       |
|         | 6.              | .015                    | .018  | .0165  | .020        |
|         | 7.              | .755                    | .765  | .760   | .712        |
|         | 8.              | .020 R                  |       |        | .025 R      |
|         | 9.              | 33°                     |       |        | 33°         |
|         | 10.             | .055                    | .065  | .060   | .065        |
|         | 11.             | 30°                     |       |        | 30°         |
| D-91876 | 12.             |                         |       |        |             |
|         | 13.             |                         |       |        |             |
|         | 14.             | 4.415                   | 4.420 | 4.4175 | 4.420       |
|         | 15.             | 7/16 R. TYP.            |       |        | 7/16        |
|         | 16.             | .535                    | .545  | .540   | .540        |
|         | 17.             | .968                    | .978  | .973   | .971        |
|         | 18.             | .150 R TYP.             |       |        | .150 R TYP. |
|         | 19.             | .072 GAGE               |       |        | .072        |
|         | 20.             | 2.936                   | 2.944 | 2.9401 | 2.942       |
|         | 21.             | 1/8 R                   |       |        | 1/8 R       |
|         | 21a.            | .030 R MAX              |       |        | .030 R      |
|         | 22.             | .835                    | .845  | .840   | .830        |
|         | 23.             |                         |       |        |             |
|         | 24.             | 37°                     |       |        | 37°         |
|         | 25.             | .282                    | .288  | .285   | .270        |
|         | 25a.            | .282                    | .288  | .285   | .290        |
|         | 26.             | .116                    | .124  | .120   | .100        |
|         | 27.             | .263                    | .265  | .264   | .264        |
|         | 28.             | .700                    | .703  | .7015  | .702        |
|         | 29.             | .449                    | .452  | .4505  | .452        |
|         | 30.             | .015                    | .025  | .020   | .020        |
|         | 31.             | 30°                     |       |        | 30°         |
|         | 32.             | .025 R                  |       |        | .025 R      |
|         | 33.             | ROUND OFF SHARP CORNERS |       |        | SHARP       |
|         | 34.             | 45°                     |       |        | 45°         |
|         | 35.             | .624                    | .634  | .629   | .633        |
|         | 36.             | .004                    | .004  | ±.004  | ±.003       |
|         | 37.             | 48° 18'                 |       |        | OK          |
|         | 38.             | 23° 9'                  |       |        | OK          |