

RECEIVER MEASUREMENTS

MODEL 7 (11 RIFLES)

DWG. NO.	SERIAL No.	DWG. DIMENSIONS	ACTUAL DIMENSIONS
NO.	MEASUREMENT NO.	MIN. MAX. MEAN	
	1	.1640 .1670 .1655	.014
	2	.015 .018 .0165	.13°
	3	.245 .255 .250	.250
	4	1.985 1.995 1.990	.015
	5	.015 .018 .0165	.760
	6	.755 .765 .760	.020 R
	7	.020 R	.32
	8	.055 .065 .060	.070
	9	.30°	.30°
	10		
	11		
	12		
	13		
	14	4.415 4.420 4.4175	4.420
	15	7/16 R. TYP.	.535
	16	.535 .545 .540	.970
	17	.968 .978 .973	.150 R TYP.
	18	.150 R TYP.	.072
	19	.072 GAGE	2.936 2.944 2.940
	20	2.936 2.944 2.940	1/8 R
	21	1/8 R	.030 R MAX
	22	.030 R MAX	.835 .845 .840
	23	.835 .845 .840	.37°
	24	.37°	.282 .288 .285
	25	.282 .288 .285	.285
	26	.116 .124 .120	.263 .265 .264
	27	.263 .265 .264	.700 .703 .7015
	28	.700 .703 .7015	.449 .452 .4505
	29	.449 .452 .4505	.015 .025 .020
	30	.015 .025 .020	.30°
	31	.30°	.025 R
	32	.025 R	ROUND OFF SHARP CORNERS
	33	ROUND OFF SHARP CORNERS	45°
	34	45°	.624 .634 .629
	35	.624 .634 .629	.004 .004 ±.004
	36	.004 .004 ±.004	46° 18'
	37	46° 18'	23° 9'
	38	23° 9'	OK