

REMINGTON ARMS COMPANY, INC.

INTERDEPARTMENTAL CORRESPONDENCE

Remington



RESEARCH

Distribution: C. B. Workman
J. W. Brooks
P. Nasypany
C. E. Ritchie

"CONFINE YOUR LETTER TO ONE SUBJECT ONLY" _____

RESEARCH TEST and MEASUREMENT REPORT - Report No. 831292

MODEL 700 ADL RESTYLE - .222 CAL. - TRIAL & PILOT EVALUATION

Prepared by: C. Stephens

Date Prepared: August 10, 1983

Proofread and Cleared By:

J.H. Hemmings, / R.E. Nightringale,
Foreman-Test Lab / Foreman-Measurement Lab

R.E. Nightringale
Signature Date

C.E. Ritchie,
Sr. Supervisor - Testing,
Meas. & Mech. Analysis Lab

C.E. Ritchie 8/15/83
Signature Date

TEST & MEASUREMENT LAB REPORT

REPORT NUMBER: 831292
REPORT TITLE: Model 700 ADL Restyle - .222 Cal. Trial & Pilot Evaluation
MODEL(S): M/700 ADL
GAUGE OR CALIBER: .222
DATE: Aug. 10, 1983
WORK ORDER NO.: 81362-904
PART NAME:
DESIGNER/ENGINEER: P. Nasypany

TEST TYPE:

1. PHOTO LAB
2. STRENGTH TEST - NO. OF GUNS TESTED _____
3. FUNCTION TEST - NO. OF GUNS TESTED 8
4. ACCURACY TEST - NO. OF GUNS TESTED _____
5. MEASUREMENTS - TYPE: _____
6. ENVIRONMENTAL TEST
7. AMMUNITION TESTING & EVALUATION - TYPE: _____
8. VISUAL EVALUATION - _____ OUT OF _____ GUN SAMPLE
9. ENDURANCE - NO. OF GUNS TESTED: _____
NO. OF ROUNDS PER GUN: _____
TOTAL ROUNDS FIRED IN TEST: _____
AMMO TYPE: MAGS. _____; TARGET: _____
RIM FIRE _____ CENTER FIRE _____

August 10, 1983

TO: R. E. NIGHTINGALE
FROM: C. STEPHENS
REPORT TITLE: MODEL 700 ADL RESTYLE .222 CAL. TRIAL & PILOT EVALUATION

ABSTRACT

A request was received from P. Nasypany, Current Products Design, to conduct a Trial & Pilot Test on the Model 700 ADL restyle in .222 caliber.

SCOPE OF WORK

To evaluate the first lot of production rifles in the Model 700 ADL restyle.

TEST RESULTS

The results show a malfunction rate of 1.98 with 20 malfunctions out of 1008 rds. shot.

REPORT TEXT

Eight (8) Model 700 ADL restyle rifles in .222 caliber were delivered to the R & D Test Lab. Each rifle was identified by number (1 - 8).

Seven types of ammunition were shot using slow, medium, and fast feed rates for a total of 18 rds. per ammo type and 126 rds. per rifle. A total of 1008 rounds were shot with 20 malfunctions. Appendix "A" Data sheets 1 - 20 contains the summary and individual information for each rifle.

Impressions of the magazine springs were taken before assembly and after the function test to determine the amount of alterations by the assembler. Data Sheets 21 and 22 show the impressions that were taken.

TEST PROCEDURE

A. Measurements

1. Spring impressions were taken by P. Nasypany.

B. Test Conditions

1. Same code of ammunition to be used.

C. Test

The function test was shot at the Ilion Fish & Game Club. Each rifle was shot for slow, medium and fast feed rates, with one round loaded in the chamber and five rounds loaded in the magazine.

The spring impressions were taken by P. Nasypany before assembly and after the function test.

D. Ammunition

- | | | |
|---------------|--------|-----|
| 1. Remington | 50 gr. | PSP |
| 2. Remington | 50 gr. | HP |
| 3. Remington | 55 gr. | MC |
| 4. Winchester | 50 gr. | PSP |
| 5. Winchester | 55 gr. | MC |
| 6. Federal | 50 gr. | PSP |
| 7. Federal | 55 gr. | PBT |

A P P E N D I X " A "

(Data Sheets)

FIELD CYCLE TEST - CENTER

REPORT NO.: 831212

PAGE NO. 1

PREVIOUS
ROUND

DATE: 14 May 83

MODEL: 700

GALIE: .222

SERIAL NO.

TEST TITLE: SUMMARY SHEETS PER - RIFLE - AMMO TYPE - SHOOTER

TTL. RGS. FIRED: 1008

TTL. MALFUNCTIONS: 20

MALFUNCTION RATE: 1.98

"MALFUNCTIONS"

SUMMARY SHEET BY	ROUNDS	NO. OF ROUNDS PER FIRE	FEED FROM MAG.	1st LATCH	2nd LATCH	FEED FROM MAG.	POWER OVERRIDE	DON'T LOCK UP	STEM CHAMBER				SHELL JUMPS MAG.	FOLLOWER HINDS	LOADING	BOLT OVERRIDE	ACTION HANG UP	DON'T EXTRACT	FEEDBACK	ADJUSTMENTS	REFLECTIONS	MALFUNCTIONS PER GUN	MALF. RATE PER GUN
									RIGHT	LOW	HIGH	LEFT											
B6461785		126							8													8	6.3
B6462022		126																				0	0
B6461774		126							1													1	.7
B6461347		126																				0	0
B6461685		126							2									3				5	3.9
B6327517		126																6				6	4.7
TOTAL (PER MAL.)																							

SERIAL NO. _____

TTL, RDJ, FIRED: _____
TTL, MALFUNCTIONS: _____
MALFUNCTION DATE: _____

[illegible]

FIELD CYCLE TEST - CENTER

REPORT NO.: 851872

PAGE NO. 3

PREVIOUS
ROUNDS

DATE: 14 May 83

MODEL: 700

CALIBER: .222

SERIAL NO.

TEST TITLE: SUMMARY SHEETS PER - RIFLE - AMMO TYPE - SHOOTER

TTL. RDS. FIRED: 1008

TTL. MALFUNCTIONS: 20

MALFUNCTION RATE: 1.98

"MALFUNCTIONS"

SUMMARY SHEET BY	SECTION	NO. OF ROUNDS FIRED	FEEDING	FEED FROM MAG.	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED	DON'T FEED
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SERIAL NO.

20
MALFUNCTION RATE: 7.98

[illegible]

REVIOUS
ROUNDS

DATE: 11 May 83

MODEL: 700

GAUGE: 222

SERIAL NO. B6461785

TEST TITLE: T9P ADL Restyle

WEATHER: _____

"MALFUNCTIONS"

#1

TTL. RDS. FIRED: 126

TTL. MALFUNCTIONS: 8

MALFUNCTION RATE: 6%

AMMUNITION Load Size	SHOOTER	NO. OF ROUNDS FIRED	FIRING	TRAPPED SHELL	DON'T EJECT	DON'T BLOW BACK	DON'T LOCK OPEN	FEED FROM MAG.		SHELL STICKS MAG.	POWER OVERRIDE	DON'T LOCK UP	STEM CHAMBER				SHELL JUMPS MAG.	FOLLOWER BINDS	LOADING	BOLT OVERRIDE	ACTION HANG UP	DON'T EXTRACT	BREA KAGES	ADJUSTMENTS	REPLACEMENTS	BOLT VELOCITIES	REMARKS (ON BACK)	
								1st	2nd				HIGH	LOW	RIGHT	LEFT											YES	NO
Rem 50gr PSP s	7												116															
18 F			OK										116															
Rem 50gr 110 s	2		OK										116															
18 M													116															
18 F													116															
Rem 55gr M.C s	3		OK										116															
18 M													116															
18 F													116															
Win. 55 M.C.	4		OK										115															
18													116															
TOTAL (PER MAL.)																												

INTE: 11 May 83

MODEL: 700

GAUGE: .222

SERIAL NO. B6461785

REVIEWS

TEST TITLE: T & P ADL Restyle

WEATHER:

"MALFUNCTIONS"

#1

TTL. RDG. FIRED:

TTL, MALFUNCTIONS:

MAJORITY OF THE
MAJORITY RATE:

[illegible]

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER

R2515111

#2

[illegible]

REVIEWS

DATE: 11 May 83

MODEL: 700

CAUSE: 222

SERIAL NO. B6462022

TEST TITLE: TIP ADL Restyle

WEATHER:

"MALFUNCTIONS"

#2

TTL. RDS. FIRED:

TTL. MALFUNCTIONS:

MALFUNCTION RATE:

[illegible]

R2515114

#3

[illegible]

GAUGE: .922

MALFUNCTION RATE: _____

WEATHER: _____

#3

[illegible]

PREVIOUS
ROUNDS

DATE: 11 May 83

MODEL: 700

GAUGE: .222

SERIAL NO. B6461347

TEST TITLE: T+P ADL Restyle

WEATHER: _____

TTL. RDS. FIRED: 126

TTL. MALFUNCTIONS: 0

MALFUNCTION RATE: 0

"MALFUNCTIONS"

#4

AMMUNITION Load Size	SHOOTER	NO. OF ROUNDS FIRED	FIRING	TRAPPED SHELL	DON'T EJECT	DON'T BLOW BACK	DON'T LOCK OPEN	FEED FROM MAG.		SHELL STOPS MAG.	POWER OVERRIDE	DON'T LOCK UP	STEM CHAMBER				SHELL JUMPS MAG.	FOLLOWER BINDS	LOADING	BOLT OVERRIDE	ACTION HANG UP	DON'T EXTRACT	BREA KAGES	ADJUSTMENTS	REPLACEMENTS	BOLT VELOCITIES	REMARKS (ON BACK)	
								1st	2nd				HIGH	LOW	RIGHT	LEFT											YES	NO
Rem 50 PSP	4		OK																									
			OK																									
			OK																									
Rem 50 Hel	1		OK																									
			OK																									
			OK																									
Rem 55 MC	2		OK																									
			OK																									
			OK																									
Win 55 MC	3		OK																									
			OK																									
			OK																									
TOTAL (PER MAL.)																												

SERIAL NO. B6461347

REVIEWS ROUNDS

TEST TITLE: TYP ADL Restyle

WEATHER:

TTL. RDG. FIRED:

TTL. MALFUNCTIONS:

MALFUNCTION RATE:

"MALFUNCTIONS"

[illegible]

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER

R2515117

DATE: 11 May 83

MODEL: 700

GAUGE: .222

SERIAL NO. B6461685

PREVIOUS
ROUNDS

TEST TITLE: T+P HDL Restyle

WEATHER: _____

"MALFUNCTIONS"

#5

TTL. RDG. FIRED: 126

TTL. MALFUNCTIONS: 5

MALFUNCTION RATE: 3.9%

AMMUNITION Load Size	SHOOTER	NO. OF ROUNDS FIRED	FIRING	TRAPPED SHELL	DON'T EJECT	DON'T BLOW BACK	DON'T LOCK OPEN	FEED FROM MAG.		SHELL STICKS MAG.	POWER OVERRIDE	DON'T LOCK UP	STEM CHAMBER				SHELL JUMPS MAG.	FOLLOWER BINDS	LOADING	BOLT OVERRIDE	ACTION HANG UP	DON'T EXTRACT	BREA KAGES	ADJUSTMENTS	REPLACEMENTS	BOLT VELOCITIES	REMARKS (ON BACK)	
								1st	2nd				HIGH	LOW	RIGHT	LEFT											YES	NC
Rem 50 PSP	1		OK																									
			OK																									
			OK																									
Rem 50 Hoi	2		OK																									
			OK																									
			OK																									
Rem 55 MC	3		OK																									
			OK																									
			OK																									
Win 55 MC	4		OK																									
			OK																									
TOTAL (PER ML.)																												

MALFUNCTION RATE:

[illegible]

SERIAL NO. B6327517
 TTE. RDS. FIRED: 136
 TTL. MALFUNCTIONS: 2
 MALFUNCTION RATE: 47%

CAUSE: 0.222
 MODEL: 700
 DATE: 11 May 83

TEST TITLE: T4P ADL Restyle
 WEATHER: _____
 "MALFUNCTIONS" # 6

PREVIOUS
 ROUNDS

AMMUNITION Load Size	SHOOTER	NO. OF ROUNDS FIRED	FIRING	TRAPPED SHELL	DON'T EJECT	DON'T BLOW BACK	DON'T LOCK OPEN	FEED FROM MAG.		SHELL STAYS MAG.	POWER OVERRIDE	DON'T LOCK UP	STEM CHAMBER	HIGH	LOW	RIGHT	LEFT	SHELL JUMPS MAG.	FOLLOWER BINDS	LOADING	BOLT OVERRIDE	ACTION HANG UP	DON'T EXTRACT	BREAKAGES	ADJUSTMENTS	REPLACEMENTS	BOLT VELOCITIES	REMARKS (ON BACK)						
								1st	2nd																			LAUNCH	YES	NO				
Rem 50 PSP	2		OK																															
Rem 50 Hel	3		OK																															
Rem 55 MC	4		OK																															
Win 55 MC	1		OK																															
			OK																															
TOTAL (PER MAL.)																																		

DATE: 11 May 83

MODEL: 700

GAUGE: .222

SERIAL NO. B6461578

PREVIOUS
ROUNDS

TEST TITLE: T+P ADL Restyle

WEATHER: _____

TTL. RDS. FIRED: 126

TTL. MALFUNCTIONS: 0

MALFUNCTION RATE: 0

"MALFUNCTIONS"

#7

AMMUNITION Load Size	SHOOTER	NO. OF ROUNDS FIRED	FIRING	TRAPPED SHELL	DON'T EJECT	DON'T BLOW BACK	DON'T LOCK OPEN	FEED FROM MAG.		SHELL STOPS MAG.	POWER OVERRIDE	DON'T LOCK UP	STEM CHAMBER				SHELL JUMPS MAG.	FOLLOWER BINDS	LOADING	BOLT OVERRIDE	ACTION HANG UP	DON'T EXTRACT	BREAKAGES	ADJUSTMENTS	REPLACEMENTS	BOLT VELOCITIES	REMARKS (ON BACK)	
								1st	2nd				HIGH	LOW	RIGHT	LEFT											YES	NO
Rem 50 PSP	3		OK																									
			OK																									
			OK																									
Rem 50 H&I	4		OK																									
			OK																									
			OK																									
Rem 55 MC	1		OK																									
			OK																									
			OK																									
Win 55 MC	2		OK																									
			OK																									
			OK																									
TOTAL (PER MAL.)																												

SERIAL NO. B6461578

PREVIOUS ROUNDS

TEST TITLE: T & P HDL Restyle

WEATHER:

TTL. RDS. FIRED: _____
TTL. MALFUNCTIONS: _____
MALFUNCTION RATE: _____

"MALFUNCTIONS"

[illegible]

R2515124

12. MALFUNCTION RATE: $\frac{2}{0}$

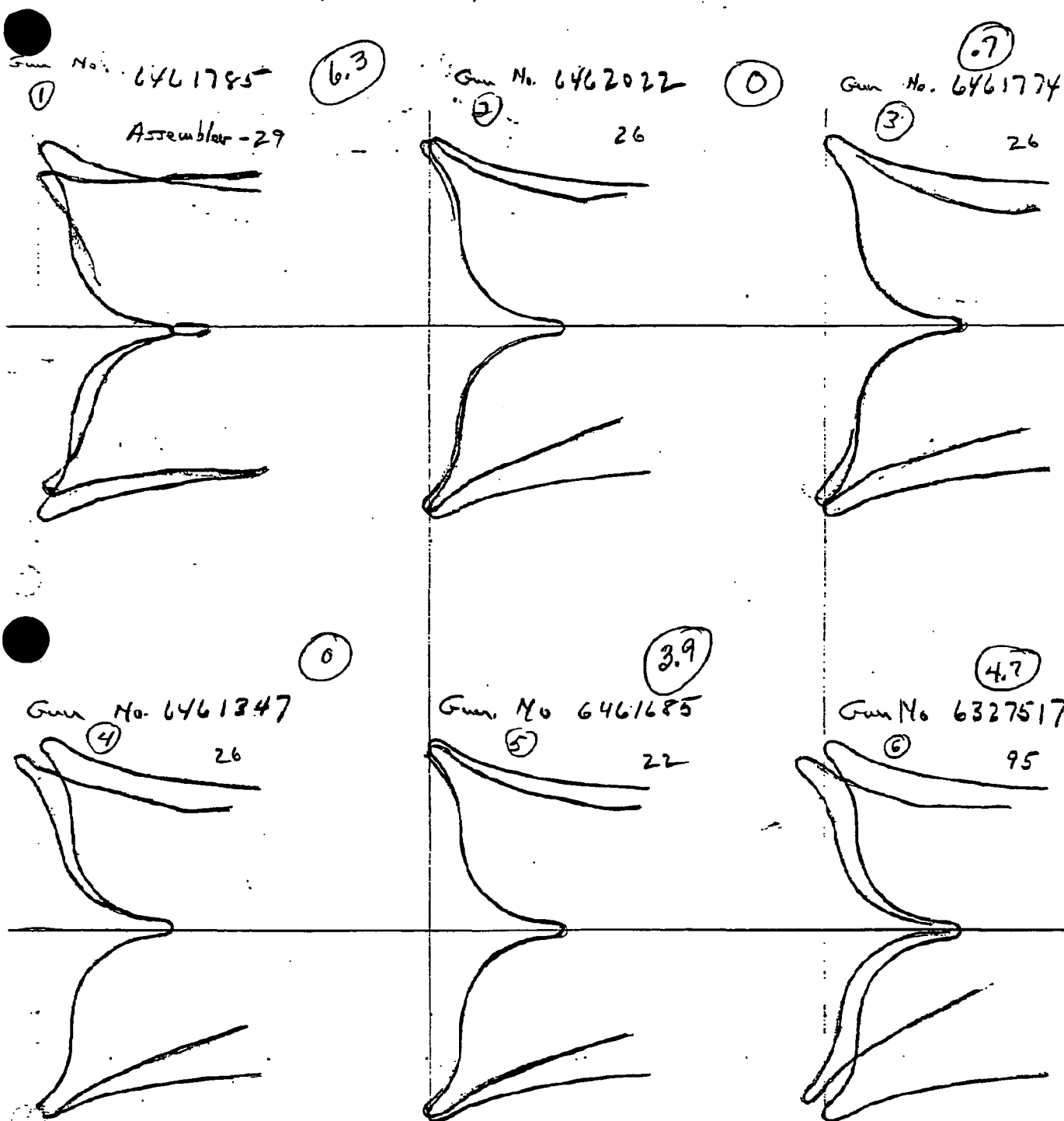
[illegible]

R2515125

[illegible]

M/700 222 Rem Magazine Springs

Page 21
5-16-83



Black - Impressions before assembly
Red - Impressions after function test.

GUN# 6461578
⑦

GUN# 6462025
⑧

24

12

⑥

