

**REMINGTON ARMS COMPANY, INC.**

INTER-DEPARTMENTAL CORRESPONDENCE

XC: R.A. Murphy

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"CONFINE YOUR LETTER TO ONE SUBJECT ONLY" \_\_\_\_\_

Ilion, New York  
December 8, 1983

TO: J.W. BOWER  
FROM: J.A. LAWRENCE JR  
SUBJECT: MODEL SEVEN SAFETY BUTTON,  
BOLT PLUG CONTACT

This morning Bill Warren informed me that the safety button is contacting the bolt plug on the Model Seven rifle in approximately 60% of the guns inspected in a Warehouse Audit, comprised of all of October production and all .223 cal. Model Sevens.

Testing in P E & C has indicated that this situation does not pose a problem with the proper operation of the safety. However, it does create unsightly lines on the bolt plug that are astatically unacceptable.

Bill feels the contact is a result of using the Model 700 projection welding fixture (used to weld the safety button to the safety level) instead of the Model Seven fixture. This cants the safety button allowing it to contact the bolt plug. Bill's opinion is, there is no reason to believe the correct fixture was ever used, indicating all Model Sevens may be affected by this contact.

Bill assured me that the correct fixture will be used for all Model Seven safeties manufactured in the future. All Model Sevens previously manufactured will be screened for contact before shipments are made, pending a decision on what to do with the contact situation on the existing rifles.

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