

Long safety → legality

Build 3 pos. safety on bolt plug

Gas Direction at rear of Bolt
along left side of bolt raceway

Timing of ejection/feed

problem: Shell ejects before bolt
is stroked far enough to pick up
leading shell. can short stroke.

also vs. Mauser captive action bolt

problem: shell can slide fwd. into
empty chamber & shooter won't know
it's gun is loaded causing second feed
& firing out of battery