

SEQUENCE OF OPERATIONS

OP. No.	OPERATION	DEPT.	OP. No.	OPERATION	DEPT.
	TO PRODUCE THE DESIRED BARREL ASSEMBLY, DRAW THE PARTS SHOWN:		345	Roll Mark Patent	58
	221 7MMBR		350	Drill and Tap Rear Rib Screw Hole in Barrel. (26750, 221, only)	58
	Barrel Assembly 26750 34950		355	Projection Weld Studs to Barrel (26750, 221, Only)	58
	Barrel 26760 34945		360	Face studs to proper height and C'sink (26750, 221, Only)	58
	Barrel Bracket 15475 15475		365	Drill (4) Front Sight Holes. (34950, 7MM BR, Only)	58
	Receiver 15476 15476				
	Barrel Stud (4) 15724 None				
330	Wash out Threads on Barrel and Receiver, and Wash Barrel Bracket in Degreaser. Apply Loctite pipe sealant to Barrel Threads. Assembly Barrel, Barrel Bracket and Receiver. Wipe off excess Loctite Pipe Sealant.	58			
335	Wash, Magnaflux and Stamp	58			
340	Roll Mark Caliber	58			
DATES AND REASONS FOR REVISIONS 9/29/80-NEW-MRP-RLJ-			DATES AND REASONS FOR REVISIONS		
279136					
8/16/83 - Add quantity (4) to 15724 - RLS - 283160					
MODEL	XP-100	PART NAME	Barrel Assembly		PAGE 1 OF 2
	GA. OR CAL.	221 FB	7MM BR		
	PART No.	26750	34950		

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R2516149

SEQUENCE OF OPERATIONS

OP. No.	OPERATION	SEPT.	OP. No.	OPERATION	SEPT.
370	Tap (4) Front Sight Holes (34950, 7 MM BR, Only)	58			
375	Inspect outside and Bore - Check muzzle for Burr. Remove small marks. Check twist and air gage groove, wipe bore.	58		TO MRP CRIB #29	
380	Spin Polish front end to remove tapping burrs. (34950, 7MM BR, Only)	58			
385	Wire Brush	58			
390	Black Oxide Color	78			

DATES AND REASONS FOR REVISIONS 9/29/80-NEW-MRP-RLJ-27913

DATES AND REASONS FOR REVISIONS

6/13/83 - Obs. op. 395 & add Crib - RLS - 282862

MODEL	XP-100	PART NAME	Barrel Assembly		PAGE	2	OF	2
		GA. OR CAL.	221 FB	7MMBR				
		PART NO.	26750	34950				

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