

Date: XP-100
5-1-81 Single Shot - Bolt Action Pistol
10-22-85

Sheet 1 Dotted line (---)
of 3 indicates same part number

DWG. NO.	PART NAME	223 Rem.	7mm BR Rem.
PART NUMBERS			
B-31560	BARREL ASSEMBLY COMPLETE	31562	31561
C-34950	BARREL ASSEMBLY		34950
C-34950	BARREL ASSEMBLY	34951	
C-34945	Barrel (Blk. 16484)		34945
C-34945	Barrel (Blk.)	34946	
B-15475	Barrel Bracket (Blk. A-15487)	15475	---
D-15476	Receiver	15476	---
C-15483	Barrel & Receiver Marking		
D-28750	BOLT ASSEMBLY	28751	28753
D-28735	BOLT BODY ASSEMBLY	28737	28738
C-15407	Bolt Body	15407	---
A-18493	Bolt Body Brazing Slug	18493	---
D-28665	Bolt Head (Blk. C-32820)	28667	
"	Bolt Head		28665
A-18758	Bolt Pin	18758	---
B-17011	Ejector Washer	17011	---
D-15408	Bolt Handle (Blk. D-16510)	15408	---
C-20185	Bolt Handle Brazing Shim	20185	---
A-17017	Ejector (Blk. A-13974)	17017	---
-17676	Ejector Pin (Blk. A-91802)	17676	---
A-17019	Ejector Spring	17019	---
C-91816	Extractor (Blk. A-90523)		91816
C-15850	Extractor	15850	
C-27340	Extractor Rivet	27342	
A-28600	FIRING PIN ASSEMBLY	28600	---
C-15676	Bolt Plug (Blk. C-15674)	15676	---
B-15410	Firing Pin (Blk. B-16509)	15410	---
B-17022	Firing Pin Cross Pin	17022	---
C-23320	Firing Pin Head (Blk. B-27975)	23321	---
A-15411	Main Spring	15411	---

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DWG. NO.	PART NAME	223 Rem.	7mm BR Rem.
PART NUMBERS			
C-91761	Bolt Stop (Blk. C-16812)	91761	---
A-15413	Bolt Stop Spring	15413	---
C-24475	Bolt Stop Pin	24484	---
A-15447	Forward Receiver Screw (Blk. A-16502)	15447	---
A-15485	Forward Receiver Screw Washer	15485	---
A-15450	Rear Receiver Screw (Blk. A-16503)	15450	---
A-15484	Rear Receiver Screw Washer	15484	---
B-17034	Receiver Plug Screw 7mm (5) 223 (5) (Blk. B-91913)	17034	---
B-91763	Front Sight Ramp (Blk. B-91762)		91763
B-28505	Front Sight Ramp Screw (Blk. B-90347)		28505
C-91496	SAFETY ASSEMBLY	91496	---
C-91494	Safety (Blk. C-16329)	91494	---
C-91495	Safety Button	91495	---
B-23220	Safety Detent Ball	23222	---
B-15432	Safety Detent Spring	15432	---
B-17043	Safety Pivot Pin (Blk. B-91918)	17043	---
A-17044	Safety Snap Washer	17044	---
D-26790	SEAR HOUSING ASSEMBLY	26790	---
B-16925	Sear Housing Sub-Assembly	16925	---
D-15452	Sear Housing (Blk. D-15744)	15452	---
B-17053	Sear Block Stop Screw (Blk. B-91920)	17053	---
C-14269	Sear Safety Cam (Blk. C-91919)	14269	---
C-24475	Sear Block Pin	24477	---
A-15456	Sear Block Spring	15456	---
C-15457	Trigger (Blk. C-16872)	15457	---
D-15458	Trigger Link (Blk. D-16325)	15458	---
A-15459	Trigger Link Pin (2) (Blk. A-16505)	15459	---
A-15460	Trigger Link Roller (2)	15460	---

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DWG. NO.	PART NAME	7mm	
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PART NUMBERS			
A-26845	SEAR BLOCK ASSEMBLY	26845	---
B-15461	Sear Block (Blk. B-15718)	15461	---
A-15462	Sear Block Stud	15462	---
C-24475	Sear Pin (2)	24476	---
D-91765	STOCK ASSEMBLY (Checker C-15496)	91765	---
C-15463	Fore-end Tip	15463	---
B-15464	Fore-end Tip Spacer	15464	---
A-15493	Fore-end Diamond (2)	15493	---
C-15448	Forward Receiver Screw Escutcheon (Blk. C-16873)	15448	---
B-15465	Grip Diamond	15465	---
C-15451	Rear Receiver Screw Escutcheon (Blk. C-16875)	15451	---
E-15446	Stock Half, Left	15466	---
E-15467	Stock Half, Right	15467	---
C-15468	Trigger Guard	15468	---
B-16876	TRIGGER HOUSING ASSEMBLY	16876	---
C-15473	Trigger Housing (Blk. C-16871)	15473	---
A-15469	Trigger Housing Screw, Front (Blk. A-16504)	15469	---
B-15470	Trigger Balance (Blk. B-16874)	15470	---
A-15471	Trigger Balance Pin (Blk. 13859)	15471	---
C-15472	Trigger Balance Spring	15472	---
B-15474	Trigger Housing Screw (2) (Blk. B-16506)	15474	---
C-24475	Trigger Pin	24483	---