

Focus Panel
Dec. 9 (1)
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R.S.M.

Barrel Assembly

Receiver - 6-8 weeks in Model Shop + N.C.
- all other work (except what depends on receiver) should be done in this timeframe

Barrel - Curry has 10 barrels turned, lubed and threaded (and crowned?) we need two of these for focus panel guns. Two more are needed, probably should make 5

Bolt Assembly - Skip has 10(?) out with 6 Engert in production to be turned, cam cuts machined and bolt handle brazed,
- they should be returned before color
- when they are returned bolt lock cuts must be added to bolt handle (also check threads)
- color

Bolt Plug Assembly

Bolt Plug - Larry is correcting the detailed drawing this must get to the Model Shop asap since this a time consuming part.

Bolt Lock - bolt locks are being made in the Model Shop without delays. Matt is updating and plotting the drawing.

* Bolt Lock Detent Spring - Fred is designing
- must be made

~~Bolt Lock Detent Plunger - in the Model Shop~~

Bolt Lock ^{Pivot} ~~Detent~~ Pin - can a roll pin be used?
- check for drawing (.063 dia)
and make sure we have some
available before we need them

Ejector
Ejector Pin
Ejector Spring } withdraw from production

Extractor - Skip has approx 8 virgin parts and
2 or 3 with rounds on them
- magnum and small caliber extractors
(and bolts etc) can be made and
independently tested

Firing Pin Assembly

Firing Pin - 10 firing pins have been made
- heat treat before assembly

Bolt Plug Washer - ?

Firing Pin Cras Pin - 10 have been made

Firing Pin Head - 10 have been made however
the cross pin hole has not been drilled
in all ten. - This can be done at
assembly

Main Spring - add use H/100
- withdraws from production

Bolt Stop - 10 have been made
- heat treat and color required

Bolt Stop Pin - add use H/100
- withdraws from production

* Bolt Stop Spring - Fred is designing
- must be made

Front Guard Screws - withdraws from production

Magazine Assembly

Magazine - H+P is fabricating
- expected delivery in mid-October
- must send 10 magazine bottoms to H+P
to assembly
- balance of magazines to be sent
unassembled

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Magazine Bottom - 10 have been made

Magazine Follower - 10 are being made

Magazine Spring - DSF has oval compression springs that will be used for development. trial and error will determine correct center of pressure and force

Magazine Latch - 10 are being made

- when they are complete a dry cycle fatigue test must be requested to determine life

Magazine Latch Screw - drawing required

Magazine Release - 10 have been made

Magazine Release Pivot - roll pin drawing required

Rear Guard Screw - add use H/720

- withdraw from production

Rear Pin - add use H/720

- withdraw from production

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Stock Assembly

Stock - Don/Don Williams is fabricating 10.
when they are thru the Don Allen they
must be sanded and finished, DeFever
is a good candidate

Recal Pad - withdraws Mountain Rifle or M/700
recal pads for test guns

Scope Mount Assembly

Scope Mount } injectable parts are available
Scope Mount Ring } for 30 sets - some have been
Scope Mount Clamp } used for focus panel guns - remainder
can be colored

Scope Mount Nut - 30 have been made
- must be colored

Scope Mount Screws - purchase 5-40 x 1/2 cap screws
or filister head screws.

Trigger Assembly

Bolt Stop Release - add-use M/700
- withdraws from production

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Safety Assembly - must be assembled and colored

Safety - 10 are being made

Safety Button - withdraw from production

Safety Detent Ball

Safety Detent Spring

Safety Pin

Safety Snap Washer

Sear Spring

- add use M/720

- withdraw from production

Sear Safety Cam - drawing is now complete

- compare against old parts for possible re-use or make new

Trigger - 10 are being made

Trigger Block Plunger - 10 have been made

- must be heat treated

Trigger Block Plunger Spring - 2

Trigger Housing Assembly - ~~detent~~ holes must be added after assy

- must be colored after assembly

Left Side Plate - 10 have been made

Right Side Plate - 10 are being made - heat treat

Front Spacer - add-use M/720

required

Pins - add use M/720

Rear Spacer - 10 are being made

Trigger Pist Pin - add-use H/700
- withdraws from production

Trigger Pull Adjustment Finger - drawing required - RSM

Trigger Pull Adj Screw - plot required
- parts must be altered

Trigger Pull Adj Spring - drawing required RSM

Trigger Spring - 10 have been made

Trigger Guard - 10 have been received
- 3 are being checked in Model Shop
- must be colored (parker coated)