

DEC. 13, 1995

THE (2X) DOUBLE P.C. COATED STOCK WAS
ASSEMBLED TO XP-100 CALIBER 223 REM. S. N.
B7512507 PISTOL BARREL-ACTION FOR STOCK
ENDURANCE ~~TEST~~^{FIRING} TEST. THE TEST WILL BE
CONDUCTED BY SELF WITH PISTOL MOUNTED IN
A SOFT MOUNT TEST FIXTURE AND THE
TRIGGER PULLED VIA A CANNYARD. OBJECTIVE
OF THIS TEST ACTIVITY IS AS FOLLOWS:

- DETERMINE IF PC COAT PROCESS HAS ALTERED
XP 100 STOCK STRENGTH.
- DETERMINE IF PC COAT PROCESS HAS ALTERED
XP 100 STOCK FIT TO BARREL-ACTION.
- DETERMINE PC BOUND TO RYTAL STOCK
AT SHOOTING STAGES AND USABLE CONDITIONS

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STOCK ASSEMBLED TO BARREL-ALTIOL
INDICATED TIGHT FIT ALONG BARREL
CHANNEL. A SECTION OF THE FORG
END TIP ONE INCH LONG X $\frac{3}{8}$ IN WIDE
FRACTURED FROM STOCK ASSEMBLY WITH
BARREL WAS FORCED INTO BARREL
CHANNEL. AT THE FRACTURE POINT
INDICATED P.C. COAT LAYER SEPARATION
BETWEEN COAT 2 AND COAT 1.
THE STOCK ~~IS~~ IS TIGHT
AT BARREL OD MAJOR REDUCTION AT
OR NEAR